



**Custom Medallions,  
Pendants & Ribbons  
Awards Catalog  
(478) 454-5900**

# Hand-Crafted Custom Products

*"If the artist is not also a craftsman, the artist is nothing..."*

~ Johann Von Goethe



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All dies & tools used to produce the items shown in this catalog are for the exclusive use of the customer who paid for them, and can not be used without the written permission of our customer. Dies & molds will not be surrendered to customers unless specifically in quote.



These pins are struck out of jeweler's brass or iron. The brass pins are plated in gold or nickel, and the iron pins are brass or nickel plated. The dies are made with ridges to hold the enamel. The enamel has a high gloss coloring and is baked in an oven to give the piece a durable finish. Some of the pieces below have an additional color printed on top of the enamel. This is required when fine line lettering is quoted.

# DIE-STRUCK SOFT ENAMELED PINS IN BRASS & IRON



C 90001  
1"



C 90002  
1"



C 90003  
1 1/4"



C 90004  
1 1/8"



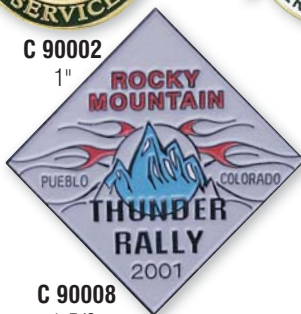
C 90005  
1"



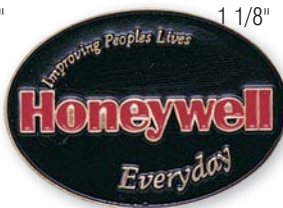
C 90006  
1 1/8"



C 90007  
7/8"



C 90008  
1 5/8"



C 90009  
1 1/2"



C 90010  
1"



C 90011  
1 1/8"



C 90012  
3/4"



C 90013  
3/4"



C 90014  
7/8"



C 90015  
7/8"



C 90016  
1 1/4"



C 90017  
3/4"



C 90018  
3/4"



C 90019  
1"



C 90020  
1"



C 90021  
1"



C 90022  
3/4"



C 90023  
13/16"



C 90024  
1"



C 90025  
1"



C 90026  
1"



C 90027  
3/4" Sandblasted



C 90028  
5/8"



C 90029  
7/16" Pierced

## Die-Struck, Soft Epoxy Enameled Pins in Brass or Copper Base Metal with Gold Plate or Nickel Plating

Size	Prep. & Die Charge		100	250	500	1000	2500	5000	10000	Epoxy Dome
	2-Dimensional	3-Dimensional								
1/2"	65.00 (V)	100.00 (V)	4.65	2.40	2.10	1.95	1.65	1.50	1.35	0.09
3/4"	65.00 (V)	100.00 (V)	5.30	2.85	2.40	2.10	1.95	1.80	1.50	0.09
7/8"	65.00 (V)	100.00 (V)	5.55	3.15	2.70	2.40	2.10	1.95	1.65	0.15
1"	70.00 (V)	110.00 (V)	6.00	3.45	3.00	2.70	2.40	2.25	1.95	0.15
1 1/4"	80.00 (V)	120.00 (V)	6.90	4.20	3.75	3.45	3.15	3.00	2.70	0.15
1 1/2"	80.00 (V)	140.00 (V)	8.70	5.40	4.80	4.50	4.20	4.05	3.75	0.24 (8M)

## Die-Struck, Soft Epoxy Enameled Pins in Iron Metal Base with Brass or Nickel Plating

Size	Prep. & Die Charge		250	500	1000	2500	5000	10000	Epoxy Dome
	2-Dimensional	3-Dimensional							
1/2"	65.00 (V)	100.00 (V)	2.10	1.65	1.50	1.20	1.05	0.90	0.09
3/4"	65.00 (V)	100.00 (V)	2.25	1.80	1.65	1.35	1.20	1.05	0.09
7/8"	65.00 (V)	100.00 (V)	2.40	1.95	1.80	1.50	1.35	1.20	0.15
1"	70.00 (V)	110.00 (V)	2.85	2.40	2.10	1.80	1.50	1.35	0.15
1 1/4"	80.00 (V)	120.00 (V)	3.30	2.85	2.55	2.25	1.95	1.80	0.15
1 1/2"	80.00 (V)	140.00 (V)	4.05	3.45	3.15	2.85	2.55	2.25	0.18 (7M)

**Piercing tool:** \$20.00 (V) for cut area tool charge.

**Additional piece price:** Add \$.09 (M) per piece.

**Colors:** Above prices based on 4 colors.

**Additional colors:** Add \$.09 (M) for each color.

**Printed colors on top of enamel:** Add \$.18 (M) for each color.

**Prep. charge per printed color:** Add \$25.00 (V) for each color.

**Sandblasted:** Add 20.00% for background.

**Standard finding:** Nail with spur & butterfly clutch.

**Additional Finding:**

Quality gold plated spring clutch add \$1.20 (M)

Tie Tac with Bar and chain gold plated add \$1.50 (M)

**Pre-production sample charge:** \$30.00 net.

**Packaging:** Poly bagged, for additional packaging options see page 31.

**Normal production time:** 4 weeks.

**Rush orders:** 20.00% extra charge.

**Rush order time:** 3 weeks.

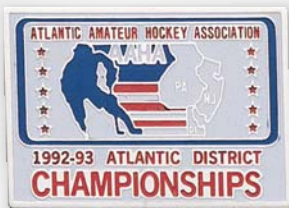
**Synthetic or Glass stones:** For each stone add \$.45 (M).

# PHOTO ETCHED SOFT EPOXY ENAMELED PINS

The technique used to produce these colorful pins is Chemical Etching of brass, stainless steel, & aluminum which results in recessed areas which are then filled with enamel. Note that each color is separated by a metal ridge. PMS colors can be matched. If necessary, it is possible to print colors on top of the enamel. This process produces a lighter and thinner pin than Die-Striking. This method is an inexpensive way to produce enameled pins.



C 90030  
1 1/8"



C 90031  
1 1/2"



C 90032  
1 1/4"



C 90033  
1 1/4"  
Clear epoxy dome



C 90034  
1"



C 90035  
1"



C 90036  
1 3/16"  
Clear epoxy dome



C 90037  
1"



C 90038  
1 1/8"



C 90039  
1"  
Clear epoxy dome



C 90040  
1"  
Printed one color.  
Clear epoxy dome



C 90041  
1"  
Clear epoxy dome



C 90042  
1 3/16"



C 90043  
1"



C 90044  
7/8"



C 90045  
7/8"  
Clear epoxy dome



C 90046  
1"  
Printed one color



C 90047  
15/16"



C 90048  
1 1/4"



C 90049  
1 3/8"



C 90050  
1"



C 90051  
3/4"



C 90052  
3/4"

## Photo Etched, Soft Epoxy Enameled Brass Pins

Size	Prep. Charge	150	250	500	1000	2500	5000	Clear Epoxy Dome
1/2"	65.00 (V)	2.97	2.10	1.65	1.50	1.20	0.99	0.09
3/4"	65.00 (V)	3.60	2.25	1.80	1.65	1.35	1.20	0.09
7/8"	65.00 (V)	3.75	2.40	1.95	1.80	1.50	1.32	0.09
1"	70.00 (V)	3.90	2.55	2.10	1.95	1.65	1.44	0.15
1 1/4"	80.00 (V)	4.50	3.30	2.85	2.55	2.25	2.10	0.15
1 1/2"	80.00 (V)	5.25	4.05	3.60	3.15	2.85	2.58	0.24
1 3/4"	85.00 (V)	5.70	4.80	4.35	4.05	3.60	3.30	0.24 (7M)

## Photo Etched, Soft Epoxy Enameled Stainless Steel & Aluminum Pins

Size	Prep. Charge	150	250	500	1000	2500	5000	10000	Clear Epoxy Dome
1/2"	65.00 (V)	2.97	1.95	1.50	1.35	1.20	0.99	0.90	0.09
3/4"	65.00 (V)	3.30	1.80	1.65	1.50	1.35	1.20	1.05	0.09
7/8"	65.00 (V)	3.45	2.10	1.80	1.65	1.41	1.26	1.20	0.09
1"	70.00 (V)	3.60	2.40	1.95	1.80	1.50	1.38	1.26	0.15
1 1/4"	80.00 (V)	3.90	3.30	2.55	2.25	1.95	1.80	1.65	0.24
1 1/2"	80.00 (V)	4.50	3.75	3.30	3.00	2.70	2.55	2.40	0.24
1 3/4"	85.00 (V)	4.95	4.05	3.60	3.30	3.15	3.00	2.85	0.30 (8M)

**Prep. Charges:** Etching can only produce two-dimensional design. There are no additional charges.

**Colors:** Above prices based on 4 colors.

**Additional Colors:** \$.09 (M) for each additional color.

**Printed colors on top of enamel:** Add \$.18 (M) for each color.

**Prep. Charge per printed color:** Add \$25.00 (V) for each color.

**Sandblasted:** Add 20.00% for background.

**Standard Finding:** Nail with spur & butterfly clutch.

**Pre-production sample charge:** \$25.00 net.

**Packaging:** Poly bagged, for additional packaging options view page 31.

**Normal production time:** 4 weeks.

**Rush orders:** 20.00% extra charge.

**Rush order time:** 3 weeks.

These pins are Die-Struck in brass and bronze. The finishes shown include polished, sandblasted, and antique. In addition most of these pins have been Electroplated in gold or silver. Limited enameling or printing is available. Besides brass or bronze base metal we offer sterling silver, fine silver, gold filled, 10kt gold, & 14kt gold. This entire page shows only 2-Dimensional designs. To view the 3-Dimensional designs, see page 6.

# DIE-STRUCK PINS

## 2-DIMENSIONAL ELECTROPLATED IN THREE FINISHES



**C 90053**  
1 1/4"



**C 90054**  
1"



**C 90055**  
1"



**C 90056**  
1 1/8"



**C 90057**  
1"



**C 90058**  
7/8"



**C 90059**  
7/8"



**C 90060**  
7/8"



**C 90061**  
1"



**C 90062**  
1"



**C 90063**  
3/4"



**C 90064**  
3/4"



**C 90065**  
3/4"



**C 90066**  
5/8"



**C 90067**  
3/4"



**C 90068**  
1"



**C 90069**  
1"  
Pierced



**C 90070**  
1"



**C 90071**  
1/2"



**C 90072**  
5/8"



**C 90073**  
7/8"



**C 90074**  
1"



**C 90075**  
3/4"



**C 90076**  
1 1/4"



**C 90077**  
5/8"



**C 90078**  
5/8"



**C 90079**  
1"



**C 90080**  
3/4"



**C 90081**  
1/2"



**C 90082**  
1 1/16"



**C 90083**  
9/16"



**C 90084**  
7/8"



**C 90085**  
5/8"



**C 90086**  
9/16"



**C 90087**  
5/8"



**C 90088**  
1/2"

### Die-Struck Brass, 2-Dimensional Lapel Pin, Antique Brass or Silver Finish

Size	Prep. Charge	100	250	500	1000	2500	5000	10000
1/2"	65.00 (V)	3.90	2.40	1.95	1.80	1.50	1.29	1.14
3/4"	65.00 (V)	4.05	2.55	2.10	1.95	1.80	1.59	1.44
7/8"	65.00 (V)	4.95	2.85	2.40	2.25	2.10	1.86	1.71
1"	70.00 (V)	5.55	3.30	2.85	2.70	2.40	2.25	1.95
1 1/4"	80.00 (V)	6.45	4.35	3.90	3.60	3.30	2.94	2.76
1 1/2"	80.00 (V)	7.35	5.40	4.95	4.50	4.05	3.75	3.54

### Die-Struck Brass, 2-Dimensional Lapel Pins, Sandblasted Gold or Silver Plated

Size	Prep. Charge	100	250	500	1000	2500	5000	10000
1/2"	65.00 (V)	4.05	2.55	2.25	1.95	1.65	1.50	1.26
3/4"	65.00 (V)	4.50	3.00	2.55	2.25	1.95	1.80	1.56
7/8"	65.00 (V)	5.55	3.30	2.85	2.55	2.25	2.10	1.95
1"	70.00 (V)	6.00	3.60	3.15	3.00	2.55	2.40	2.10
1 1/4"	80.00 (V)	6.60	4.35	3.90	3.60	3.45	3.00	2.88
1 1/2"	80.00 (V)	7.50	5.55	5.10	4.65	4.20	3.90	3.75

### Die-Struck Brass, 2-Dimensional Lapel Pins, Polished Gold or Silver Plated

Size	Prep. Charge	100	250	500	1000	2500	5000	10000
1/2"	65.00 (V)	3.90	2.55	2.10	1.80	1.65	1.44	1.29
3/4"	65.00 (V)	4.65	3.00	2.40	2.10	1.95	1.71	1.59
7/8"	65.00 (V)	5.40	3.30	2.70	2.40	2.25	2.04	1.80
1"	70.00 (V)	5.85	3.60	3.30	2.85	2.55	2.40	2.10
1 1/4"	80.00 (V)	6.30	4.35	3.90	3.60	3.30	2.94	2.76
1 1/2"	80.00 (V)	6.90	5.40	4.95	4.50	4.05	3.75	3.54

**Piercing Tool:** \$20.00 (V) for cut out area tool charge .  
**Additional piece price:** Add \$.09 (M) per piece.  
**Standard Finding Price:** Above includes nail with spur & standard butterfly clutch.  
**Additional Finding:** Gold plated spring clutch add \$1.20 (M).  
 Quality gold plated tie tac with bar and chain add \$1.50 (M).

**Pre-production sample charge:** \$25.00 net .  
**Packaging:** Poly bagged, for additional packaging options view page 31.  
**Normal production time:** 4 weeks.  
**Rush Orders:** 20.00% extra charge.  
**Rush order time:** 3 weeks.  
**Synthetic or Glass stones:** For each stone add \$.45 (M).

# DIE-STRUCK PINS 3-DIMENSIONAL ELECTROPLATED in TWO FINISHES

These pins are Die-Struck in brass & bronze. The finishes shown include sandblasting with polishing, and antiquing in brass, silver & bronze. In addition, most of the pins have been Electroplated in gold or silver. Limited enameling is available. This entire page shows 3-Dimensional sculptured pins. Besides brass & bronze base metal we offer sterling silver, fine silver, gold filled, 10kt gold, & 14kt gold. Please call for quotation.



### Die-Struck, 3-Dimensional, Modeled Pins, Antique Brass & Silver Finish

Size	Prep. Charge	100	250	500	1000	2500	5000	10000
1/2"	120.00 (V)	3.90	2.40	2.10	1.80	1.65	1.38	1.20
3/4"	120.00 (V)	4.35	2.85	2.40	2.10	1.95	1.74	1.56
7/8"	150.00 (V)	5.25	3.15	2.70	2.40	2.25	2.01	1.80
1"	150.00 (V)	5.85	3.60	3.15	2.85	2.55	2.40	2.16
1 1/4"	170.00 (V)	6.90	4.50	4.05	3.75	3.45	3.00	2.85
1 1/2"	190.00 (V)	7.95	5.55	5.10	4.65	4.20	3.90	3.60 (7M)

### Die-Struck, 3-Dimensional Modeled Pins, Sand-Blasted & Polished, Gold & Silver Plated

Size	Prep. Charge	100	250	500	1000	2500	5000	10000
1/2"	120.00 (V)	4.20	2.70	2.25	1.95	1.65	1.44	1.26
3/4"	120.00 (V)	4.65	3.00	2.55	2.25	1.95	1.80	1.62
7/8"	150.00 (V)	5.55	3.30	2.85	2.55	2.40	2.10	1.95
1"	150.00 (V)	6.00	3.75	3.30	3.00	2.70	2.40	2.25
1 1/4"	170.00 (V)	6.90	4.50	4.05	3.75	3.45	3.15	2.85
1 1/2"	190.00 (V)	7.95	5.55	5.10	4.65	4.20	3.90	3.75 (7M)

**Piercing Tool:** \$20.00 (V) for cut out area tool charge.  
**Additional piece price:** Add \$.09 (M) per piece.  
**Standard Finding:** Price above includes nail with spur & standard butterfly clutch.  
**Additional Finding:** Quality gold plated spring clutch add \$1.20 (V).  
 Quality gold plated tie tac with bar & chain add \$1.50 (V).

**Packaging:** Poly bagged, for additional packaging options view page 31.  
**Pre-production sample charge:** \$25.00 net.  
**Normal production time:** 4 weeks.  
**Rush orders:** 20.00% extra charge.  
**Rush order time:** 3 weeks.  
**Synthetic or Glass stones:** For each stone add \$.45 (M).

These pins are Die-Struck in jeweler's brass & plated in gold or silver. The enamel is either Hard Stoned Epoxy, or fired in an oven to the hardness of glass. Both methods then require stoning and polishing. This is the best quality of enameling available. Some pins below have additional colors printed on top of the enamel. Please note all small & intricate lettering should be printed and not enameled.

# DIE-STRUCK CLOISSONNÉ or HARD STONED EPOXY PINS



C 90121  
1"



C 90122  
1"



C 90123  
1"



C 90124  
3/4"



C 90125  
1 Color Printed  
7/8"



C 90126  
3/4"



C 90127  
7/8"



C 90128  
1 Color Printed 7/8"



C 90129  
1"



C 90130  
1 Color Printed 7/8"



C 90131  
3/4"



C 90132  
15/16"



C 90133  
1"  
Synthetic Stone



C 90134  
11/16"



C 90135  
15/16"



C 90136  
1"



C 90137  
13/16"



C 90138  
7/8"



C 90139  
3/4"



C 90140  
3/4"



C 90141  
5/8"



C 90142  
3/4"



C 90143  
3/4"



C 90144  
3/4"



C 90145  
5/8"



C 90146  
3/4"  
Synthetic Stone



C 90147  
3/4"



C 90148  
3/4"



C 90149  
3/4"



C 90150  
3/4"



C 90151  
3/4"



C 90152  
1 Color Printed  
5/8"



C 90153  
1/2"

### Die-Struck Brass Pins, Hard Stoned Epoxy Enameled, Gold or Nickel Plated

Size	Prep. Charge	100	250	500	1000	2500	5000	10000
1/2"	65.00 (V)	4.95	3.00	2.70	2.55	2.10	1.89	1.68
3/4"	65.00 (V)	5.55	3.30	3.00	2.70	2.40	2.16	1.95
7/8"	65.00 (V)	5.70	3.75	3.30	3.00	2.70	2.40	2.16
1"	70.00 (V)	6.00	4.05	3.60	3.30	2.85	2.64	2.40
1 1/4"	80.00 (V)	6.90	5.10	4.50	4.20	3.75	3.45	3.30
1 1/2"	80.00 (V)	8.25	6.45	5.70	5.40	4.95	4.65	4.35

(7M)

### Die-Struck Brass Pins, Hard Fired Enameled (Cloisonné) Gold or Nickel Plated

Size	Prep. Charge	100	250	500	1000	2500	5000	10000
1/2"	65.00 (V)	4.95	3.15	2.85	2.70	2.40	2.10	1.89
3/4"	65.00 (V)	5.85	3.60	3.30	3.00	2.70	2.46	2.16
7/8"	65.00 (V)	6.00	3.90	3.60	3.30	3.00	2.70	2.40
1"	70.00 (V)	6.30	4.35	4.05	3.75	3.45	3.15	2.85
1 1/4"	80.00 (V)	7.50	5.70	5.40	4.95	4.50	4.05	3.90
1 1/2"	80.00 (V)	8.70	7.35	6.90	6.30	5.70	5.40	5.10

(7M)

Above prices are based on 4 colors.

Additional Colors: Add \$.18 (M) for each additional color.

Printed colors on top of enamel: Add \$.24 (M) for each color.

Prep. Charge for each additional color: Add \$25.00 (V).

Piercing Tool: For cut out area tool charge \$20.00 (V).

Additional piece price: Add \$.18 (M) per piece.

Standard Finding: Price above includes nail with spur & standard butterfly clutch.

Additional Finding: Quality gold plated spring clutch add \$1.20 (M).

Quality gold plated tie tac with bar & chain add \$1.50 (M).

Sandblasted: Add 20.00% for background.

Packaging: Poly bagged, for additional packaging options view page 31.

Pre-production sample charge: \$25.00 net.

Normal production time: 4 weeks.

Rush orders: 20.00% extra charge.

Rush order time: 3 weeks.

Synthetic or Glass stones: For each stone add \$.45 (M).



# MILITARY INSIGNIAS DIE-STRUCK CLOISSONÉ and HARD STONED EPOXY

These insignia pins are Die-Struck in Jeweler's Brass & Electroplated in gold & nickel. The enamel is either Hard Stoned Epoxy, or fired in an oven to the hardness of glass. Both methods then require stoning and polishing. These pins require extra deposits of gold & nickel as well as hard soldered findings since they are worn by the Military every day. All pins shown have been approved by the U.S. Army Institute of Heraldry under our Hallmark registered number.



C 90154  
1 3/16"



C 90155  
1 3/16"



C 90156  
1 5/16"



C 90157  
1 1/4"



C 90158  
1 1/4"



C 90159  
1 1/4"



C 90160  
1 1/8"



C 90170  
1 1/8"



C 90171  
1 3/17"



C 90172  
1 1/8"



C 90173  
1 1/4"



C 90174  
1 1/8"



C 90175  
1 1/16"



C 90176  
1 1/8"



C 90177  
1 1/4"



C 90178  
1 1/8"



C 90179  
1 1/8"



C 90180  
1 1/8"



C 90181  
1 1/8"



C 90182  
1 3/16"



C 90183  
1 1/16"



C 90184  
1 1/8"



C 90185 1 1/8"

Die-Struck Military Insignias: Cloissonné & Hard Stoned Epoxy						
Size	Cutting Tool Charge	150	250	500	1000	3000
1 1/8"	235.00 net	11.55	10.80	9.00	8.10	7.80
1 1/4"	235.00 net	11.85	11.25	9.30	8.40	8.10
1 1/2"	235.00 net	13.35	12.75	10.80	9.60	9.30
1 3/4"	235.00 net	14.70	14.10	11.85	10.65	10.20

(5M)



C 90186 1 1/8"

**Cutting tool charge:** Please inquire if we have the cutting tool, if we do there is no charge for the cutter.

**Die Charges:** Dies are supplied by the Institute of Heraldry. They belong to the government. If a new die has to be made please send us the specification.

**Findings:** All pins are supplied with two nails & a brass military butterfly clutch. They are hard soldered.

**Colors:** Above prices are based on 4 colors.

**Additional colors:** Add \$.60 (M) for each additional color. For every less color subtract \$.60 (M).

**Plating:** Insignias are gold plated or nickel plated. The amount of gold deposited on the pins meet the Institute of Heraldry's strict requirements.

**Certification:** We are certified by the Institute of Heraldry to manufacture military insignias under our hallmark #C-31.

**Packaging:** Poly bagged.

**Production Time:** With existing dies allow 5 to 6 weeks for delivery. If a new die is required allow 8 weeks for delivery.

**Piercing Tools:** If piercing is required, an additional charge of \$150.00 is required.

**Extra Charge:** Pins that are two piece contraction require special quote.

The pins shown below are Silk Screened on brass, aluminum, & steel. Silk Screening is an inexpensive process, yet it still produces a vibrant colorful pin. The standard pricing includes 5 colors. Your options are to add a clear epoxy dome, gold plate the pin, and add additional colors if needed. If your pin is very detailed this is a great process to use when you require a lot of copy with intricate logos. PMS colors can be matched.

# SCREEN PRINTED PINS on BRASS, ALUMINUM or STEEL



C 90187  
1 1/2"



C 90188  
1 1/4"



C 90189  
1 9/16"



C 90190  
1 1/4"



C 90191  
1 1/4"



C 90192  
1 5/8"



C 90193 1 3/4"



C 90195  
1 9/16"



C 90196  
1 1/4"



C 90197  
1 1/4"



C 90198  
7/8"



C 90194  
1 1/4"



C 90203  
1 1/4"



C 90204  
7/8"



C 90205  
1"



C 90206  
7/8"



C 90199  
3/4"



C 90200  
1"



C 90201  
3/4"



C 90207  
1"



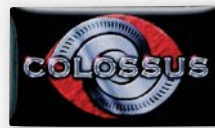
C 90208  
5/8"



C 90209  
1/2"



C 90210  
1"



C 90211  
1 1/8"



C 90212  
3/4"



C 90213  
1"

## Screen Printed Pins on Brass, with & without Plating

Size	Prep. Charge							Extra Charges	
		500	1000	2500	5000	10000	25000	Gold Plate	Clear Epoxy Dome
3/4"	125.00 (V)	1.95	1.65	1.35	1.05	0.84	0.75	0.15	0.09
1"	125.00 (V)	2.25	2.10	1.65	1.44	1.14	1.05	0.15	0.09
1 1/4"	125.00 (V)	2.70	2.40	1.95	1.74	1.44	1.35	0.24	0.15
1 1/2"	150.00 (V)	3.30	3.00	2.55	2.25	1.89	1.74	0.30	0.15
1 3/4"	150.00 (V)	4.20	3.75	3.15	2.85	2.46	2.25	0.45	0.24

## Screen Printed Pins on Steel or Aluminum without Plating

Size	Prep. Charge							Extra Charge Clear Epoxy Dome
		500	1000	2500	5000	10000	25000	
3/4"	125.00 (V)	1.80	1.50	1.20	0.96	0.75	0.69	0.09
1"	125.00 (V)	2.10	1.80	1.50	1.20	0.96	0.87	0.09
1 1/4"	125.00 (V)	2.40	2.10	1.65	1.44	1.14	1.05	0.15
1 1/2"	150.00 (V)	3.00	2.70	2.25	1.95	1.65	1.44	0.15
1 3/4"	150.00 (V)	3.75	3.30	2.70	2.40	2.10	1.89	0.24

**Color:** Prices are based on 5 colors.

**Additional Colors:** Add \$.09 (M) for each.

**Prep. Charge for each additional color:** Add \$20.00 (V).

**Standard Finding:** Nail with spur & butterfly clutch.

**Pre-production sample charge:** \$30.00 net.

**Packaging:** Poly bagged.

**Normal production time:** 4 weeks.

**Rush orders:** 15.00% extra charge.

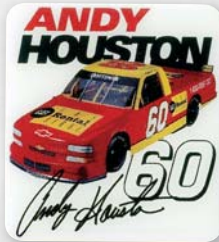
**Rush order time:** 3 weeks.

# 4-COLOR PROCESS PRINTED PINS on BRASS, ALUMINUM & STEEL

The pins on this page have been produced with a 4-Color Printing process, much the same way you produce catalogs & flyers. The result is a pin that resembles a photo process. There is no limit to the number of colors. Your options include a brass or aluminum base metal, gold plating, and a clear epoxy dome. Any detail or color variance can be captured with this process. The quantity requirements, and set-up charges are higher, but your piece prices are lower than other processes.



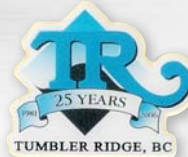
C 90214  
1 1/4"



C 90215  
1 1/8"



C 90216  
1 1/4"



C 90217  
1"



C 90218  
7/8"



C 90219  
1/2"



C 90220  
13/16"



C 90221  
13/16"



C 90222  
1"



C 90223  
1"



C 90224  
1"



C 90225  
1 3/4"



C 90226  
1"



C 90227  
1 7/16"



C 90228  
1"



C 90229  
3/4"



C 90230  
1 3/16"



C 90231  
1"



C 90232  
1 1/4"



C 90233  
1"



C 90234  
7/8"



C 90235  
1 1/16"

## 4-Color Process Printed Pins on Brass, with & without Plating

Size	Prep. Charge	1000	2500	5000	10000	25000	Gold Plated	Clear Epoxy Dome
3/4"	125.00 (V)	1.80	1.38	1.14	0.93	0.81	0.15	0.09
1"	125.00 (V)	2.10	1.80	1.50	1.20	1.08	0.15	0.09
1 1/4"	125.00 (V)	2.40	2.04	1.80	1.50	1.38	0.24	0.15
1 1/2"	150.00 (V)	3.15	2.64	2.34	1.98	1.80	0.30	0.15
1 3/4"	150.00 (V)	3.75	3.15	2.85	2.55	2.25	0.45	0.24

## 4-Color Process Printed Pins on Steel or Aluminum without Plating

Size	Prep. Charge	1000	2500	5000	10000	25000	Clear Epoxy Dome
3/4"	125.00 (V)	1.50	1.20	1.02	0.81	0.69	0.09
1"	125.00 (V)	1.95	1.50	1.29	1.05	0.96	0.09
1 1/4"	125.00 (V)	2.10	1.86	1.50	1.20	1.08	0.15
1 1/2"	150.00 (V)	2.70	2.25	1.95	1.65	1.44	0.15
1 3/4"	150.00 (V)	3.30	2.70	2.55	2.19	1.89	0.24

**Colors:** There is no limit to the number of colors since this is a 4-color printing process. The process resembles a photo process but at a much lower cost.  
**Standard Finding:** Nail with spur & butterfly clutch.  
**Pre-production sample charge:** \$30.00 net.

**Packaging:** Poly bagged.  
**Normal production time:** 4 weeks.  
**Rush orders:** 15.00% extra charge.  
**Rush order time:** 3 weeks.

These pins are produced with a Digital Printed Photo Process, which is a photo process applied to photo labels that are then attached to brass metal backings. The shapes are limited to circles, ovals, squares, and rectangles in several sizes. Epoxy doming is an option, however plating is not. The set up charges are low, and the quantity requirements are small with a turn around time in a matter of days.

# DIGITAL PRINTED PHOTO PINS ON BRASS WITHOUT PLATING



**C 90236**  
1 3/8"



**C 90237**  
1 3/8"



**C 90238**  
1 1/4"



**C 90239**  
1 1/4"



**C 90240**  
1"



**C 90241**  
1"



**C 90242**  
1"



**C 90243**  
1"



**C 90244**  
1"



**C 90245**  
1"



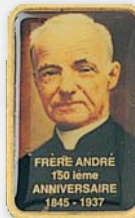
**C 90246**  
1"



**C 90247**  
1 1/4"



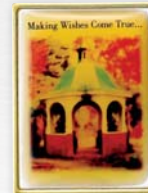
**C 90248**  
1 1/2"



**C 90249**  
1 1/8"



**C 90250**  
1 1/4" Digital



**C 90251**  
1"



**C 90252**  
7/8"



**C 90253**  
1 1/2"



**C 90254**  
1 1/2"



**C 90255**  
1"



**C 90256**  
1"



**C 90257**  
1"



**C 90258**  
7/8"



**C 90436**  
7/8"

Digital Printed Photo Pins on Brass, without Plating								
Size	Prep. Charge	250	500	1000	2500	5000	10000	Epoxy Dome
3/4"	45.00 (V)	4.35	2.55	2.40	2.25	2.10	1.95	included
1"	45.00 (V)	4.65	2.70	2.55	2.40	2.25	2.10	included
1 1/4"	45.00 (V)	4.95	3.00	2.85	2.55	2.40	2.25	included (7M)



**C 90247**  
1 1/4"

**Art Charge:** Add \$40.00 net if camera ready art, photo, negative, or transparency is not supplied.  
**Standard Finding:** Nail with spur & butterfly clutch.  
**Pre-production sample charge:** \$20.00 net.

**Packaging:** Poly bagged.  
**Normal production time:** 2 weeks.  
**Rush orders:** 30.00% extra charge.  
**Rush order time:** 1 week.

# PRINTED MYLAR PINS ON BRASS WITHOUT PLATING

The pins shown below are Hot Stamped on Mylar labels then attached to brass backings. There is a maximum of 4 colors, which does not include the Mylar background. The stock shapes include circles, ovals, squares, & rectangles in several sizes. Custom shapes can be made but they will require an extra tool charge. Plating is not available. Pins are supplied with or without epoxy doming. The Hot Stamping gives you brilliant vibrant colors. The set up charges are low, and the quantity requirements are small with a turn around time in a matter of days.



**C 90259**  
1 1/2"



**C 90260**  
1 1/8"



**C 90261**  
1 1/4"



**C 90262**  
1 1/4"



**C 90263**  
1 1/4"



**C 90264**  
1 1/4"



**C 90265**  
1 1/8"



**C 90266**  
1"



**C 90267**  
1"



**C 90268**  
1"



**C 90269**  
1"



**C 90270**  
7/8"



**C 90271**  
7/8"



**C 90272**  
7/8"



**C 90273**  
1 1/8"



**C 90274**  
7/8"



**C 90275**  
3/4"



**C 90276**  
7/8"



**C 90277**  
1"



**C 90278**  
1"



**C 90279**  
1"



**C 90280**  
1 1/16"



**C 90281**  
3/4"



**C 90282**  
3/4"



**C 90283**  
1"



**C 90437**  
3/4"



**C 90438**  
3/4"

Printed Mylar Pins on Brass without Plating									
Size	Prep. Charge	150	250	500	1000	2500	5000	10000	Epoxy Dome
3/4"	45.00 (V)	4.35	2.70	2.34	2.22	2.10	1.95	1.80	included
1"	45.00 (V)	4.65	3.00	2.55	2.40	2.25	2.10	1.95	included
1 1/4"	45.00 (V)	4.95	3.30	2.85	2.55	2.40	2.25	2.10	included (7M)



**C 90439**  
7/8"



**C 90440**  
1"

**Colors:** Maximum of 4 colors. Process does not allow for more colors.  
**Art Charge:** Add \$40.00 net if camera ready art, photo, negative, or transparency is not supplied.  
**Standard Finding:** Nail with spur & butterfly clutch.  
**Pre-production sample charge:** \$20.00 net.

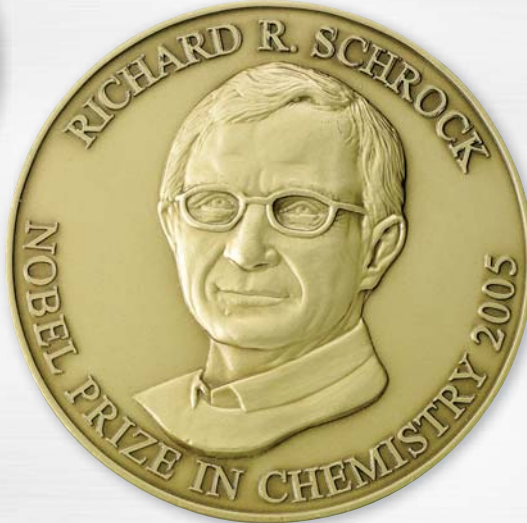
**Packaging:** Poly bagged.  
**Normal production time:** 2 weeks.  
**Rush orders:** 30.00% extra charge.  
**Rush order time:** 1 week.

These Commemorative Portrait Medallions and medals represent our highest quality sculpturing and die making capabilities. This craftsmanship requires many years of apprenticeship for both our sculptors and Die Artisans. These pieces of art are Die-Struck in brass or bronze, hand satin finished, and antiqued to bring out the highlights. Due to the high relief required to produce the portraits, the medallions are made from a heavier gauge metal, which is reflected in our price sheet below. The items can also be quoted in sterling silver, fine silver, 10kt gold & 14kt gold.

# DIE-STRUCK PORTRAIT HIGH RELIEF MEDALLIONS & MEDALS



**C 90284**  
2 3/8"



**C 90286**  
2 3/4"



**C 90285**  
2 1/2"



**C 90287**  
2"



**C 90289**  
2"



**C 90290**  
2"



**C 90288**  
2"

## Die-Struck Portrait, High Relief Medallions and Medals

Diameter	Thickness	Prep. Charge		100	200	500	1000	Polished Sides	Diamond Cut Borders
		2 Dimensional	3 Dimensional						
2" or 50mm	3MM	600.00 (V)	1000.00 (V)	33.00	29.25	21.75	17.25	3.00	1.20
	4MM	600.00 (V)	1000.00 (V)	42.00	38.25	30.00	24.00	3.00	1.20
	5MM	600.00 (V)	1000.00 (V)	51.00	45.00	37.50	31.50	3.00	1.20
2 1/2" or 65MM	3MM	700.00 (V)	1000.00 (V)	51.00	45.75	36.00	30.00	3.60	1.65
	4MM	700.00 (V)	1000.00 (V)	66.00	58.50	49.50	43.50	3.60	1.65
	5MM	700.00 (V)	1000.00 (V)	81.00	72.00	61.50	54.00	3.60	1.65
	6MM	700.00 (V)	1000.00 (V)	96.00	87.00	72.00	61.50	3.60	1.65
	8MM	700.00 (V)	1000.00 (V)	129.00	117.00	105.00	91.50	3.60	1.65

(6M)

## Die-Struck Portrait, High Relief Medallions and Medals

Diameter	Thickness	Prep. Charge		100	200	500	1000	Polished Sides	Diamond Cut Borders
		2 Dimensional	3 Dimensional						
3" or 75MM	3MM	750.00 (V)	1200.00 (V)	72.00	60.00	49.50	39.00	4.50	1.80
	4MM	750.00 (V)	1200.00 (V)	81.00	72.00	60.00	51.00	4.50	1.80
	5MM	750.00 (V)	1200.00 (V)	108.00	96.00	84.00	72.00	4.50	1.80
	6MM	750.00 (V)	1200.00 (V)	129.00	117.00	102.00	90.00	4.50	1.80
	8MM	750.00 (V)	1200.00 (V)	168.00	151.50	129.00	117.00	4.50	1.80
3 9/16" or 90MM	5MM	900.00 (V)	1400.00 (V)	156.00	139.50	121.50	108.00	6.00	2.10
	6MM	900.00 (V)	1400.00 (V)	171.00	151.50	135.00	120.00	6.00	2.10
	8MM	900.00 (V)	1400.00 (V)	231.00	204.00	183.00	165.00	6.00	2.10
4" or 100MM	5MM	1000.00 (V)	1700.00 (V)	177.00	156.00	138.00	123.00	6.90	2.10
	6MM	1000.00 (V)	1700.00 (V)	204.00	180.00	162.00	147.00	6.90	2.10
	8MM	1000.00 (V)	1700.00 (V)	261.00	234.00	204.00	180.00	6.90	2.10

(6M)

**Finishes:** Prices above are for antique brass, silver, and bronze.

**Additional Finish:** For gold or silver plating with sandblasting and polishing, item must be quoted separately.

**Pre-production sample charge:** \$150.00 net.

**Normal production time:** 8 weeks.

The above brass and bronze Die-Struck Medallions and Medals can be Die-Cast in zinc with steel molds. The cost will be at a minimum 50% to 75% less. We can give you the same detail work and match the sculpturing quality. Please forward specifications and we will quote you the same day.

# MEDALS DIE-STRUCK

## 2-DIMENSIONAL in BRASS & IRON

The medals below are Die-Struck in brass & iron. All the images are two-dimensional without any sculpturing of multiple levels, which results in an inexpensive preparation & tool charge. This method produces a high quality detailed logo & lettering. There are several finishing, plating, & enameling options available. This process is excellent for both small and large quantities.



**C 90291**  
2" Antique Silver  
Diamond  
Cut Edge



**C 90292**  
2" Sandblast  
Gold Plate  
Diamond Cut Edge



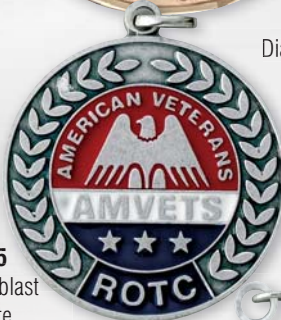
**C 90293**  
2 1/2"  
Satin Brass



**C 90294**  
1 1/4"



**C 90295**  
1 3/4" Sandblast  
Gold Plate  
Polished



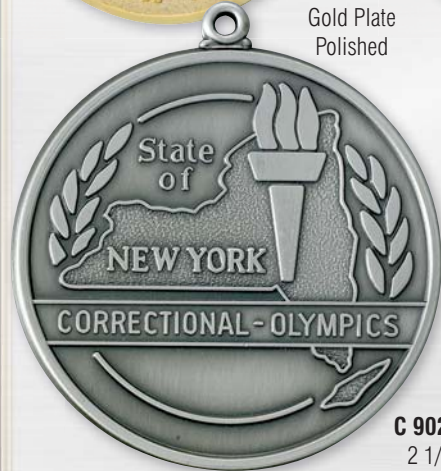
**C 90296**  
1 1/2"



**C 90297**  
1 1/2"



**C 90298**  
2"  
Sandblast  
Antique Bronze



**C 90299**  
2 1/4"



**C 90300**  
1"



**C 90301**  
1 3/8"



**C 90302**  
1 1/2"



**C 90303**  
2"

### Die-Struck Medals in Brass, 2-Dimensional

Size	Prep. Charge	100	250	500	1000	2500	5000	10000
1"	70.00 (V)	N/A	4.20	3.75	3.45	3.15	2.85	2.55
1 1/4"	75.00 (V)	N/A	5.40	4.80	4.35	3.90	3.60	3.45
1 1/2"	80.00 (V)	7.65	6.00	5.40	4.95	4.35	4.05	3.75
1 3/4"	90.00 (V)	9.75	7.95	6.90	6.30	5.85	5.55	4.95
2"	95.00 (V)	11.25	9.30	8.40	7.65	7.05	6.45	5.70
2 1/4"	105.00 (V)	13.80	11.55	10.80	9.60	8.85	8.10	7.35
2 1/2"	115.00 (V)	16.05	13.50	12.30	10.95	10.35	9.45	8.70 (7M)

### Die-Struck Medals in Iron, 2-Dimensional

Size	Prep. Charge	100	250	500	1000	2500	5000	10000
1"	70.00 (V)	N/A	2.85	2.25	1.95	1.65	1.44	1.26
1 1/4"	75.00 (V)	N/A	3.60	2.85	2.40	2.10	1.80	1.68
1 1/2"	80.00 (V)	N/A	4.20	3.45	3.00	2.55	2.25	2.04
1 3/4"	90.00 (V)	N/A	4.95	4.20	3.60	3.15	2.85	2.55
2"	95.00 (V)	9.30	7.65	6.60	6.00	5.25	4.80	4.20
2 1/4"	105.00 (V)	N/A	N/A	N/A	N/A	N/A	N/A	N/A
2 1/2"	115.00 (V)	N/A	N/A	N/A	N/A	N/A	N/A	N/A (7M)

**Finish:** Prices above are for antique brass, silver and bronze and satin matte gold, silver and bronze.

**Additional Finish:** add 10.00% for gold or silver plating with sand blasting and polishing only available on brass medals.

**Enamelled Colors:** For enameling add \$.18 (M) per color.

**Clear Epoxy Dome:** Add \$.24 (M).

**Diamond Engraved:** For diamond engraved borders only available on brass medals. For one side add \$1.50 (M).

**Standard Thickness:** Above prices are for 2mm.

**2.5 mm Thickness:** Add 20.00% to above price.

**3 mm Thickness:** Add 35.00% to above price.

**Piercing Tools:** \$25.00 net for cut out area tool charge.

**Additional piece price:** \$.75 (M) per piece.

**Pre-production sample charge:** \$35.00 net.

**Packaging:** Poly bagged, and for additional packaging & accessories view page 31.

**Normal production time:** 4 weeks.

**Rush Orders:** 35.00% extra charge.

**Rush order time:** 3 weeks.

The medals & medallions below are Die-Struck in brass and bronze. All the images are 3-Dimensional sculptured designs with multiple levels of modeling. This makes your preparation & tool charges higher than a 2-Dimensional design. As you can see from the pieces below this process allows for great detail in addition to a variety of quality finishes, ranging from satin antiquing, polishing, sandblasting, diamond engraving, and electroplating in gold or silver. This process is excellent for both small and large quantities.

## MEDALS & MEDALLIONS DIE-STRUCK 3-DIMENSIONAL & MODELED



C 90304  
2"



C 90305  
2"



C 90306  
2"



C 90307  
1 1/2"



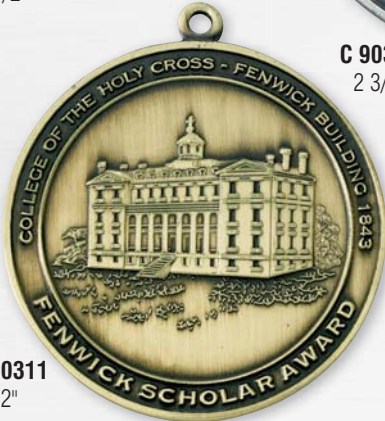
C 90308  
2 3/8"



C 90309  
2"



C 90310  
1 1/2"



C 90311  
2"



C 90312  
1 1/2"



C 90313  
1 1/4"



C 90314  
1 1/2"



C 90315  
1 5/8"

### Die-Struck Medals & Medallions in Brass, 3-Dimensional Modeled

Size	Prep. Charge	100	250	500	1000	2500	5000
1"	115.00 (V)	5.85	4.35	3.75	3.45	3.15	2.85
1 1/4"	130.00 (V)	6.75	5.40	4.80	4.20	3.90	3.60
1 1/2"	145.00 (V)	8.40	6.30	5.70	5.10	4.65	4.20
1 3/4"	165.00 (V)	10.50	8.40	7.35	6.75	6.15	5.70

(6M)

Size	Prep. Charge	100	250	500	1000	2500	5000
2"	185.00 (V)	12.75	9.60	8.70	7.80	7.20	6.45
2 1/4"	200.00 (V)	14.70	11.70	10.95	9.60	9.00	8.10
2 1/2"	220.00 (V)	16.80	13.50	12.60	11.25	10.35	9.45
2 3/4"	250.00 (V)	19.80	16.50	15.60	14.10	12.60	11.40

3" 300.00 (V) 23.70 19.95 17.70 16.80 15.00 14.10 (6M)

**Finish:** Prices above are for antique brass, silver, and bronze and satin matte gold, silver and bronze.

**Additional Finish:** Add 20.00% for gold or silver plating with sandblasting and polishing.

**Enameled Colors:** For enameling add \$.18 (M) per color.

**Diamond Engraved:** For diamond engraved borders. For one side add \$1.50 (M).

**Standard Thickness:** Above prices are for 3mm.

**3.5 mm Thickness:** Add 20.00% to above price.

**4 mm Thickness:** Add 40.00% to above price.

**Piercing Tools:** \$25.00 net for cut out area tool charge.

**Additional Piece price:** \$.75 (M) per piece.

**Irregular shapes:** \$45.00 net if required special cutter.

**Pre-production Sample Charge:** \$35.00 net.

**Packaging:** Items are packaged in vinyl pouch, for additional packaging & accessories, view page 31.

**Normal production time:** 4 weeks.

**Rush Orders:** 35.00% extra charge.

**Rush order time:** 3 weeks.



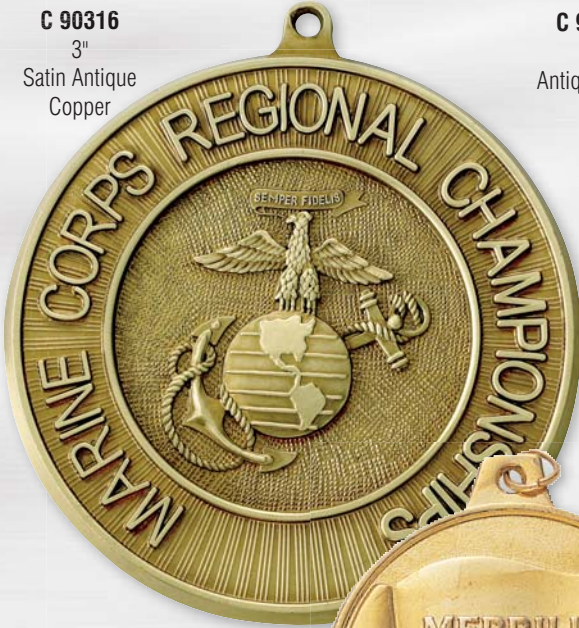
# MEDALS & MEDALLIONS DIE-CAST, 2 & 3-DIMENSIONAL

The medals & medallions shown below have been Die-Cast in zinc. These castings are produced in highly polished steel molds which insure a finished medal with a clean and smooth surface area free of any blemishes or defects. The end result is much like a Die-Struck medal, but at a lower cost. The samples shown are both 3-Dimensional & 2-Dimensional, and therefore have two separate price structures. Your standard finishes are a hand buffed satin antique and a satin bright. Electroplating in brass, nickel, & copper is standard. This process is excellent for large quantities.

**C 90316**

3"

Satin Antique  
Copper



**C 90317**

2"

Antique Brass



**C 90318**

3 5/8"

Antique Silver  
(Illustration reduced)



**C 90320**

2 7/8"

Antique Silver  
(Illustration reduced)



**C 90321**

2" Nickel Plated

Satin Antique Finish



**C 90319**

2" Hand Relieved  
Bright Gold Finish



**C 90320**

2 7/8" Antique Bronze

Made in Silver and Bronze  
(Illustration reduced)



**C 90323**

2" Satin Brass Finish

## Die-Cast Medals & Medallions, 2-Dimensional in Zinc

Size	Prep. Charge		250	500	1000	2500	5000	10000	1st Enameled Color	Additional Colors
	1 Side	2 Sides								
1 1/2"	115.00 (V)	165.00 (V)	6.45	5.40	4.80	4.20	3.90	3.45	0.24	0.18
1 3/4"	115.00 (V)	165.00 (V)	7.50	6.60	6.00	5.25	4.80	4.35	0.24	0.18
2"	115.00 (V)	165.00 (V)	8.70	7.65	6.90	6.15	5.85	5.25	0.24	0.18
2 1/4"	115.00 (V)	165.00 (V)	10.50	9.30	8.40	7.65	6.75	6.45	0.36	0.18
2 1/2"	165.00 (V)	200.00 (V)	12.15	10.80	9.60	9.00	8.10	7.50	0.48	0.24
2 3/4"	165.00 (V)	200.00 (V)	14.10	12.60	11.25	10.65	9.60	8.40	0.60	0.24
3"	200.00 (V)	250.00 (V)	16.05	14.25	12.75	12.00	10.80	10.05	0.75	0.24
3 1/2"	200.00 (V)	250.00 (V)	21.00	18.60	17.40	15.60	14.40	13.50	0.90	0.30
4"	250.00 (V)	300.00 (V)	27.00	24.60	22.80	20.55	19.05	17.85	0.90	0.30

## Die-Cast Medals & Medallions, 3-Dimensional in Zinc

Size	Prep. Charge		250	500	1000	2500	5000	10000	1st Enameled Color	Additional Colors
	1 Side	2 Sides								
1 1/2"	200.00 (V)	250.00 (V)	6.75	5.70	4.95	4.35	4.05	3.60	0.24	0.18
1 3/4"	200.00 (V)	250.00 (V)	7.80	6.90	6.15	5.40	4.95	4.50	0.24	0.18
2"	200.00 (V)	250.00 (V)	9.00	7.95	7.20	6.45	5.85	5.40	0.24	0.18
2 1/4"	200.00 (V)	250.00 (V)	10.80	9.60	8.55	7.80	7.05	6.60	0.36	0.18
2 1/2"	250.00 (V)	300.00 (V)	12.75	11.40	9.90	9.60	8.40	7.80	0.48	0.24
2 3/4"	250.00 (V)	300.00 (V)	15.00	13.35	12.00	10.80	10.05	8.85	0.60	0.24
3"	300.00 (V)	340.00 (V)	18.60	16.05	15.00	12.90	12.00	11.25	0.75	0.24
3 1/2"	300.00 (V)	340.00 (V)	24.75	22.50	20.10	18.00	16.80	15.75	0.90	0.30
4"	350.00 (V)	400.00 (V)	30.00	27.90	24.00	22.50	21.00	19.65	0.90	0.30

**Finishes:** Prices are based on buffed antique brass, pewter, copper and bright finishes.

**Standard Thickness:** Above prices are for 3mm.

**4 mm Thickness:** Add 15.00% to above price.

**5 mm Thickness:** Add 30.00% to above price.

**Pre-production Sample Charge:** \$45.00.

**Packaging:** Poly bagged, for additional packaging & accessories view page 31.

**Normal production time:** 5 weeks.

**Rush Orders:** 30.00% extra charge.

**Rush order time:** 4 weeks.

The medals & medallions shown below are Centrifugally Cast in zinc using rubber molds. This is a widely used process when running smaller quantities since your rubber molds are very inexpensive when making 2-Dimensional designs. In 3-Dimensional designs, the modeling and sculpturing will be reflected in the additional charge for the mold. There is no difference in the piece price. This process is highly recommended for your antique finish in brass, pewter, and copper. If you are not going to change the design and will re-order the item every year, then you should consider Die-Casting the piece. Please refer to page 16.

**MEDALS & MEDALLIONS  
CENTRIFUGALLY CAST in  
ZINC 2 & 3 DIMENSIONAL**



**C 90324**  
3 1/8"



**C 90325**  
3 1/8"



**C 90326**  
2"



**C 90327**  
2 1/8"  
Antique Bronze



**C 90328**  
2"  
Antique Brass



**C 90329**  
2"  
Antique Brass



**C 90330**  
2 1/4"

Medals, Medallions, & Coins Centrifugally Cast in Zinc										
Size	Prep. Charge				100	250	500	1000	1st Enameled Color	Additional Colors
	2-Dimensional		3-Dimensional							
	1 Side	2 Sides	1 Side	2 Sides						
1 1/2"	90.00 (V)	120.00 (V)	130.00 (V)	180.00 (V)	9.00	6.90	6.00	5.55	0.72	0.54
1 3/4"	100.00 (V)	145.00 (V)	150.00 (V)	210.00 (V)	10.95	8.70	7.80	6.60	0.72	0.54
2"	110.00 (V)	155.00 (V)	170.00 (V)	250.00 (V)	12.75	9.90	8.40	7.50	0.72	0.54
2 1/4"	125.00 (V)	175.00 (V)	200.00 (V)	300.00 (V)	15.00	12.00	10.50	9.15	1.08	0.54
2 1/2"	135.00 (V)	185.00 (V)	220.00 (V)	330.00 (V)	16.80	14.40	12.30	11.10	1.44	0.72
2 3/4"	145.00 (V)	200.00 (V)	230.00 (V)	340.00 (V)	18.30	16.05	14.40	12.90	1.80	0.72
3"	155.00 (V)	225.00 (V)	250.00 (V)	375.00 (V)	20.70	18.00	16.20	14.70	2.25	0.90
3 1/2"	175.00 (V)	250.00 (V)	280.00 (V)	400.00 (V)	25.50	22.20	20.25	19.20	2.70	1.08
4"	200.00 (V)	275.00 (V)	320.00 (V)	450.00 (V)	32.25	27.75	25.35	23.55	2.70	1.08 (6M)

**Finishes:** Prices are based on buffed antique brass, pewter, copper and bright finishes.

**Standard Thickness:** Above prices are for 3mm.

**4 mm Thickness:** Add 15.00% to above price.

**5 mm Thickness:** Add 30.00% to above price.

**Cut out area:** Add \$.75 (M).

**Special Finishes:** Add 20.00% for gold or silver plating with sandblasting.

**Pre-production Sample Charge:** \$50.00.

**Packaging:** Poly bagged, and for additional packaging & accessories view page 31.

**Normal production time:** 5 weeks.

**Rush Orders:** 30.00% extra charge.

**Rush order time:** 4 weeks.

# TWO-SIDED COINS

## DIE-STRUCK 2 & 3 DIMENSIONAL

The two-sided coins on both pages are Die-Struck in brass & bronze. There is a combination of both 3-Dimensional & 2-Dimensional designs on both pages as well as on each coin. These coins are widely referred to as Commemorative coins & Challenge coins. For years they have been very popular with the military, and recently have caught on with civilian government agencies, & corporations. Since you are using both sides of the coin for your wording & logo's there is a tremendous amount of room for your message. Please continue to the top of the next page.

C 90337  
2"



C 90338  
1 3/4"



Front Back



C 90339  
1 1/2"



C 90340  
1 5/8"



C 90341  
2"



Back

Front

All Coins Are Approximate Size



C 90342  
2"



C 90343  
1 3/4"



C 90344  
1 1/2"



C 90345  
2"



C 90346  
1 1/2"



C 90347  
1 5/8"



C 90348  
1 1/2"



C 90349  
1 5/8"

Front



C 90350  
1 3/4"

C 90351  
1 3/4"



C 90352  
1 1/2"



C 90355  
2"



C 90353  
1 5/8"



C 90354  
1 3/4"



As you can see from the sample coins displayed, the variety of finishes, plating and combinations are endless. They include hand satin antique finishes in brass, silver, & bronze or brighter finishes in gold, nickel, & copper. In order to further enhance the coin we can sandblast the background, polish the high points, & diamond engrave the borders.

If you add our ability to epoxy enamel colors, print colors, & consecutively number each coin, you truly have a collector's piece to be treasured. Our three most popular sizes are 2", 1-3/4" and 1-5/8".

## TWO-SIDED COINS DIE-STRUCK 2 & 3 DIMENSIONAL



Front

C 90331  
2"



Back



Front

C 90332  
1 5/8"



Back



Front

C 90333  
2"



Back



Front

C 90334  
1 5/8"



Back

C 90335  
2"



Front

C 90336  
1 3/4"



Back



All Coins Are Approximate Size

### Die-Struck Two-Sided Challenge & Commemorative Coins in Brass

Size	Prep. Charge			100	250	500	1000	2500	1st Enameled Color	Additional Colors
	1-Side 2-D; 1-Side 3-D	Both Sides 2-Dimensional	Both Sides 3-Dimensional							
1 1/2"	275.00 (V)	225.00 (V)	300.00 (V)	10.80	8.25	7.50	6.90	6.00	0.15	0.12
1 5/8"	300.00 (V)	250.00 (V)	375.00 (V)	11.85	9.00	8.40	7.50	6.90	0.15	0.12
1 3/4"	375.00 (V)	275.00 (V)	450.00 (V)	13.65	10.35	9.60	8.55	7.50	0.15	0.12
2"	425.00 (V)	300.00 (V)	500.00 (V)	16.95	13.20	12.30	10.95	9.90	0.18	0.12
2 1/4"	475.00 (V)	350.00 (V)	550.00 (V)	20.40	15.60	13.80	12.00	10.80	0.18	0.12
2 1/2"	500.00 (V)	375.00 (V)	600.00 (V)	24.00	20.25	18.00	16.20	14.70	0.24	0.12

(7M)

**Finishes:** Prices are based on antique brass, silver and copper finish without enamel.

**Additional Finishes:** Sandblasted in gold or silver per side add \$.75 (M).  
Two-tone finish gold and silver per side add \$1.40 (M).

**Standard Thickness:** Above prices are for 3mm.

**3.5 mm Thickness:** Add 15.00% to above price.

**4 mm Thickness:** Add 25.00% to above price.

**Screen Printed colors:** Each printed color add \$.15 (M).

Set up charge per color \$25.00 net.

**Hard stoned enamel:** \$1.50 (M) per side.

**Epoxy clear dome:** \$.24 (M) per side.

**Bright diamond engraved borders:** \$1.20 (M).

**Consecutive Numbering:** \$.36 (M) per number.

**Cost per number enameled:** \$.42 (M).

**Digital Photo Image:** Additional cost per side of \$.36m.

Additional prep. charge per side of \$25.00 net.

**Pre-production Sample Charge:** \$40.00 net.

**Packaging:** Vinyl pouch, and for additional packaging and accessories view page 31.

**Normal production time:** 5 weeks.

**Rush Orders:** 30.00% extra charge.

**Rush order time:** 4 weeks.

# KEY RINGS, KEY CHAINS & DOG TAGS CAST in ZINC & PEWTER

The Key Rings, Key Chains, & Dog Tags that are shown have either been Die Cast in zinc, or Centrifugally Cast in genuine pewter. Both methods will give you a product that is ideal for promotion, recognition & membership. Most of the items have two sided designs & wording with either 2-Dimensional or 3-Dimensional images. Because pewter is a more expensive metal than zinc we have given you two different prices structures. Both metals will give you a rich satin antique finish, with the pewter being a little brighter. In addition, both metals can be enameled and engraved.



**C 90356**  
2" x 1 1/4"  
Brass Plated Zinc



**C 90357**  
2 1/4" x 1 5/8"



**C 90358**  
2" x 1 1/4"



**C 90359**  
2 3/4" x 1 3/16"



**C 90360**  
2 1/2" x 3/4"



**C 90361**  
1 1/2"



**C 90364**  
1 1/2"



**C 90362**  
2 7/8" x 1"



**C 90363**  
2 1/4" x 1/4"

Key Rings, Key Chains, & Dog Tags Cast in Zinc											
Size	Prep Charge				250	500	1000	2500	5000	10000	Enamel-ing per color
	2-Dimensional 1 Side	2 Sides	3-Dimensional 1 Side	2 Sides							
1 1/4"	90.00(V)	160.00(V)	140.00(V)	240.00(V)	5.55	4.50	4.05	3.75	3.45	3.15	0.18
1 1/2"	95.00(V)	170.00(V)	150.00(V)	270.00(V)	6.90	6.00	5.25	4.80	4.50	4.05	0.18
1 3/4"	100.00(V)	180.00(V)	170.00(V)	290.00(V)	8.40	7.35	6.60	5.85	5.55	4.95	0.18
2"	110.00(V)	190.00(V)	180.00(V)	330.00(V)	9.30	8.40	7.65	6.75	6.30	5.70	0.18
2 1/4"	120.00(V)	210.00(V)	190.00(V)	360.00(V)	10.80	10.05	9.15	8.25	7.80	7.05	0.24
2 1/2"	140.00(V)	240.00(V)	220.00(V)	400.00(V)	12.45	11.10	10.05	9.00	8.55	7.80	0.30

Key Rings, Key Chains, & Dog Tags Cast in Pewter											
Size	Prep Charge				250	500	1000	2500	5000	10000	Enamel-ing per color
	2-Dimensional 1 Side	2 Sides	3-Dimensional 1 Side	2 Sides							
1 1/4"	90.00(V)	160.00(V)	140.00(V)	240.00(V)	6.60	5.55	4.95	4.50	4.20	3.75	0.18
1 1/2"	95.00(V)	170.00(V)	150.00(V)	270.00(V)	7.80	6.75	6.15	5.55	5.10	4.65	0.18
1 3/4"	100.00(V)	180.00(V)	170.00(V)	290.00(V)	9.00	7.95	7.20	6.75	6.30	5.55	0.18
2"	110.00(V)	190.00(V)	180.00(V)	330.00(V)	10.20	9.00	8.25	7.50	6.90	6.30	0.18
2 1/4"	120.00(V)	210.00(V)	190.00(V)	360.00(V)	11.85	10.65	9.75	9.15	8.55	7.65	0.24
2 1/2"	140.00(V)	240.00(V)	220.00(V)	400.00(V)	13.50	12.00	10.95	10.35	9.60	8.70	0.30

**Finishes:** Prices are based on satin bright and antique brass, pewter and copper finishes.

**Standard Thickness:** Above prices are for 2mm and 3mm.

**Finding:** Prices above include 30mm split key ring with or without chain.

**Finding option:** For a 24" plated bead chain add \$1.50(M) to the above prices.

**Pre-production Sample Charge:** \$35.00 net.

**Packaging:** Poly bagged, for additional packaging and accessories view page 31.

**Normal production time:** 5 weeks.

**Rush Orders:** 25.00% extra charge.

**Rush order time:** 4 weeks.

The Key Rings & Key Chains shown are Die-Struck in brass & iron and offered with several different types of finishes and plating. Since Die-Struck key rings are generally made in a thinner gauge than your standard medal most of your designs are one sided either 2 or 3-dimensional. If there is a back side it is usually lettering only. Both brass and iron can take enameling. Keep in mind that a key ring stamped in iron will be considerably less expensive than brass.

Both materials will give you a beautiful product for promotion, recognition, & membership.

## KEY RINGS, KEY CHAINS & DOG TAGS DIE-STRUCK in BRASS & IRON



C 90365  
1 1/2"



C 90366  
1 1/2"



C 90367  
1"



C 90368  
1 1/2"



C 90372  
1 1/2"



C 90373  
1 3/4"



Front



Back

C 90369  
2"



C 90370  
1 x 1 1/2"



C 90371  
1 1/2"



C 90374  
1 1/2"

### Die-Struck Key Rings & Key Chains in Iron with or without Enamel

Size	Prep. Charge				250	500	1000	2500	5000	10000	Enamel- ing per color
	2-Dimensional		3-Dimensional								
	1 Side	2 Sides	1 Side	2 Sides							
1 1/4"	80.00 (V)	160.00(V)	140.00(V)	240.00(V)	4.05	3.30	2.85	2.55	2.25	1.95	0.09
1 1/2"	90.00 (V)	170.00(V)	160.00(V)	280.00(V)	4.50	3.75	3.30	2.85	2.55	2.25	0.09
1 3/4"	100.00(V)	180.00(V)	180.00(V)	320.00(V)	5.25	4.50	4.05	3.45	3.15	2.70	0.15
2"	110.00(V)	190.00(V)	200.00(V)	350.00(V)	6.00	5.10	4.65	4.20	3.75	3.15	0.15

(7M)

### Die-Struck Key Rings & Key Chains in Brass with or without Enamel

Size	Prep. Charge				150	250	500	1000	2500	5000	10000	Enamel- ing per color
	2-Dimensional		3-Dimensional									
	1 Side	2 Sides	1 Side	2 Sides								
1 1/4"	80.00 v	160.00(V)	140.00(V)	240.00(V)	6.15	5.25	4.65	4.20	3.75	3.30	3.00	0.09
1 1/2"	90.00 v	170.00(V)	160.00(V)	280.00(V)	8.10	7.05	6.15	5.70	5.10	4.80	4.50	0.09
1 3/4"	100.00v	180.00(V)	180.00(V)	320.00(V)	10.05	8.70	7.80	7.35	6.60	6.15	5.70	0.15
2"	110.00v	190.00(V)	200.00(V)	350.00(V)	12.00	10.20	9.30	8.55	7.95	7.35	6.75	0.15
2 1/4"	120.00v	200.00(V)	220.00(V)	370.00(V)	14.40	12.45	10.35	9.90	9.60	8.85	8.25	0.15

(8M)

**Finishes:** Prices are based on antique brass, pewter and copper finishes and bright gold or silver.

**Additional Finishes:** Add 20.00% for gold and silver plating with sandblasting and polishing.

**Standard Thickness:** Above prices are for 2mm.

**2.5 mm Thickness:** Add 20.00% to above price.

**3 mm Thickness:** Add 40.00% to above price.

**Finding:** Pricing above include 30mm split key ring & key chain.

**Pre-production Sample Charge:** \$40.00 net.

**Packaging:** Poly bagged, for additional packaging and accessories, see page 31.

**Normal production time:** 5 weeks.

**Rush Orders:** 20.00% extra charge.

**Rush order time:** 4 weeks.

**STOCK & CUSTOM KEY RINGS**  
 ETCHED ENAMELED, LASER ENGRAVED,  
 SILKSCREENED, DIGITAL PHOTO  
 and 4-COLOR PROCESS

Shown are a variety of Key Rings both stock & custom which have been marked using 6 different processes. The methods include Deep Etching with enameling, Silk Screening with a clear epoxy coating, a Digital Photo Process with a clear epoxy coating, a 4-Color Process with a clear epoxy coating, Laser Engraving, and Mechanical Engraving. Each one has a distinctive look with a different price structure to fit any budget and promotion. Most of the key rings shown can be supplied in a gift box for presentation.



C 90375



C 90376



C 90377

Size	250	500	1000	
2 1/4" x 1 3/8"	9.15	8.70	8.10	(3M)

**Brass Key Ring etched enamelled**  
 One color, poly bagged.  
 Set Up Charge: \$95.00 (G)  
 Additional Colors: Add \$.24 per color (M)  
 Production Time: 5 to 6 weeks.  
 Gift Boxed Add: \$3.00 (M)



JM153  
C 90382



JM152  
C 90383

Size	25	100	250	
1 5/8" x 1 1/8"	11.70	10.80	9.90	(3M)

**1 3/8 Nickel Plated Key Rings**  
 Laser engraved, gift boxed.  
 Set Up Charge: \$12.00 (G)  
 Production Time: 3 to 5 days.

Size	500	1000	2500	
2 1/4" x 1 1/8"	7.05	6.00	5.40	(3M)

**4-Color Process Key Ring**  
 With clear epoxy dome, poly bagged.  
 Set Up Charge: \$150.00 (G)  
 Production Time: 5 to 6 weeks.



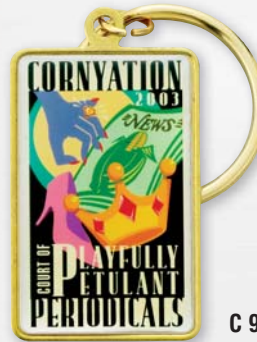
C 90381



C 90378

Size	250	500	1000	
2" x 1 1/8"	9.30	8.70	8.10	(3M)

**Split Key Ring**  
 One color, silk-screened, epoxy domed and poly bagged.  
 Set Up Charge: \$65.00 (V)  
 Additional Set Up Charge: \$40.00 per color (V)  
 Additional Colors: Add \$.75 per color (M)  
 Production Time: 5 to 6 weeks.



C 90380

Size	250	500	1000	
1 3/4" x 1 1/8"	6.00	5.25	4.80	(3M)

**Brass Key Ring**  
 With digital label and epoxy dome.  
 Set Up Charge: \$50.00 (V)  
 Production Time: 2 weeks.  
 Packaging: Poly bagged



C 90379

Size	250	500	1000	
1 1/2" x 3/4"	7.80	7.20	6.75	(3M)

**Nickel Plated Pull Key Ring**  
 Gift boxed, screened one color.  
 Set Up Charge: \$65.00 (G)  
 Additional Set Up Charge: \$40.00 per color (G)  
 Additional Colors: Add \$.75 per color (M)  
 Production Time: 5 to 6 weeks.

Size	25	100	250	
1 5/8" x 1 1/4"	13.80	12.90	12.00	(3M)

**Nickel Plated Split Key Ring**  
 Gift boxed, mechanically engraved.  
 Set Up Charge: \$85.00 (G)  
 Production Time: 10 days.



JM17  
C 90384

Size	250	500	1000	
1 5/8"	16.80	15.90	15.00	(3M)

**Nickel Plated Split Key Ring**  
 Gift boxed, mechanically engraved.  
 Set Up Charge: \$85.00 (G)  
 Production Time: 10 days.



JM138  
C 90385

PVC is an ideal material & process for promotional items both from the stand point of being very colorful with dimensional images, and its very low pricing structure. We have 4 separate pricing charts for our luggage tags, key rings, coasters & magnets. There is no better way for a company to promote their products, services & image than these inexpensive promotional items.

## PVC POLY VINYL: LUGGAGE TAGS, KEY RINGS, COASTERS, MAGNETS



Shows the back of the luggage tags

**C 90386**  
Custom Luggage Tags  
2 1/2" x 4 1/4"



**C 90387**  
Coaster Size  
4"



**C 90391 PV KC**  
Custom Keychains  
2 1/2" x 2 3/4" 3D



**C 90389**  
Custom Keychains  
2 1/4" x 1 1/4" 2D



**C 90392**  
Custom Magnet  
2"



**C 90393**  
Custom Magnet  
2 1/4" x 2 3/4" 2D



**C 90394**  
Custom Magnet  
2" x 2" 2D



**C 90395**  
Custom Magnet  
1 3/4" x 3" 3D

### PVC Poly Vinyl Magnets

Size	Mold Charge		250	500	1000	2500	5000	10000	25000
	4mm Thickness	5mm to 6mm Thickness							
	2-Dimensional	3-Dimensional							
1 1/2"	85.00 (V)	95.00 (V)	3.30	2.55	2.25	1.95	1.65	1.38	1.14
2"	85.00 (V)	95.00 (V)	3.75	3.00	2.55	2.25	1.95	1.68	1.32
2 1/2"	90.00 (V)	110.00 (V)	4.35	3.45	3.15	2.55	2.40	1.98	1.80
3"	95.00 (V)	120.00 (V)	4.80	3.90	3.45	3.00	2.70	2.25	2.04 (7M)

### PVC Poly Key Rings

Size	Mold Charge		250	500	1000	2500	5000	10000	25000
	4mm Thickness	5mm to 6mm Thickness							
	2-Dimensional	3-Dimensional							
1" to 1 3/4"	85.00 (V)	95.00 (V)	3.30	2.55	2.10	1.80	1.59	1.32	1.08
2"	85.00 (V)	95.00 (V)	3.60	2.70	2.25	1.95	1.74	1.56	1.26
2 1/2"	90.00 (V)	110.00 (V)	3.90	3.15	2.55	2.25	1.95	1.80	1.50
3"	95.00 (V)	120.00 (V)	4.35	3.60	2.85	2.55	2.25	1.98	1.71 (7M)

### PVC Poly Vinyl Coasters

Size	Mold Charge		250	500	1000	2500	5000	10000	25000
	4mm Thickness	5mm to 6mm Thickness							
	2-Dimensional	3-Dimensional							
3 1/2"	85.00 (V)	95.00 (V)	5.40	4.50	3.90	3.45	3.15	2.70	2.40
4"	95.00 (V)	120.00 (V)	5.85	4.95	4.35	3.75	3.45	3.00	2.70 (7M)

### PVC Poly Vinyl Luggage Tags

Size	Mold Charge		250	500	1000	2500	5000	10000	25000
	4mm Thickness	5mm to 6mm Thickness							
	2-Dimensional	3-Dimensional							
4 1/4" x 2 1/2"	85.00 (V)	95.00 (V)	6.45	5.85	5.25	4.65	4.05	3.75	3.30 (7M)

**Colors:** 6 colors are included in pricing above.  
**Additional colors:** Add \$.18 (M) for each additional color.  
**Pre-production Sample Charge:** \$45.00 net.

**Normal production time:** 5 weeks.  
**Rush Orders:** 15.00% extra charge.  
**Rush order time:** 4 weeks.

**Key Chain Options Only**  
**Double Sided Design:** Add \$.24 (M).  
**Printing Backside:**  
**One color:** Add \$.72 (M).  
**Setup charge:** \$55.00 net.



# STOCK AWARDS with CUSTOM MYLAR INSERTS

We are showing a few of our stock items from our complete line of awards which are frequently used with our custom 2" Mylar inserts & 2" Digital Photo inserts. This is only a small selection of what is available from our large retail catalog. Each item has been priced with the custom insert. There is no minimum quantity on any product shown; however there are minimum quantities on the custom inserts. Please refer to the price chart on the bottom for quantity breaks & prep. charges. We suggest you buy the quantity you will need for future orders as well as your current needs.



**PS5825**  
6" X 8"  
2" insert \$15.60



**RL231 M109G**  
Pin Back Ribbon  
1 1/4" Medal  
1" insert  
\$4.65



**RN228 M102G**  
30" Ribbon, 2 1/4" Medal  
2" insert  
\$5.40



**RN230 M92G**  
30" Ribbon, 1 3/4" Medal  
1 1/4" insert  
\$5.40



**TR4376 8"**  
2" insert \$16.50



**TR5561 6 1/2"**  
Black Granite Resin Stone  
2" insert  
\$24.15



**TR5643 5 1/2"**  
Resin Stone, Hand Painted  
2" insert  
\$21.00



**TR5562 6 1/2"**  
Beige Granite Resin Stone  
2" insert  
\$24.15



**TR5725 6 1/2"**  
Black Granite Resin Stone  
2" insert \$14.25



**GF5640 5"**  
Blue Granite Resin Stone  
2" insert \$12.00



**TR5726 6 3/4"**  
Beige Granite Resin Stone  
2" insert \$14.25



**TR5847 7 1/4"**  
Clear Acrylic  
2" insert \$15.60

## Mylar Inserts

Size	Prep. Charge	150	250	500	1000	2500	Clear Epoxy Dome
up to 1"	45.00 (V)	2.40	1.35	1.05	0.75	0.69	0.75
1 1/2"	45.00 (V)	2.70	1.50	1.20	.090	0.75	1.05
2"	45.00 (V)	3.00	1.80	1.50	1.20	1.05	1.20

## Digital Photo Inserts

Size	Prep. Charge	150	250	500	1000	2500	Clear Epoxy Dome
up to 1"	45.00 (V)	2.70	1.50	1.20	0.90	0.78	0.75
1 1/2"	45.00 (V)	3.00	1.65	1.50	1.05	1.05	1.05
2"	45.00 (V)	3.30	1.95	1.80	1.50	1.20	1.20

(6M)

### Mylar Inserts:

**Colors:** Maximum number of colors is four. Prices above are based on four colors.  
**Backing:** Peel off adhesive back.  
**Art Charge:** Add \$40.00 net without camera ready art, actual photo, negative or transparency.

### Pre-production Sample Charge:

\$35.00 net.  
**Packaging:** 500 supplied on roll. Less in strips.  
**Normal production time:** 2 weeks.  
**Rush Orders:** 50.00% extra charge.  
**Rush order time:** 1 week.

### Digital Photo Inserts:

**Colors:** There is no limit on the number of colors.  
**Backing:** Peel off adhesive back.  
**Art Charge:** Add \$40.00 net without camera ready art, actual photo, negative or transparency.

### Pre-production Sample Charge:

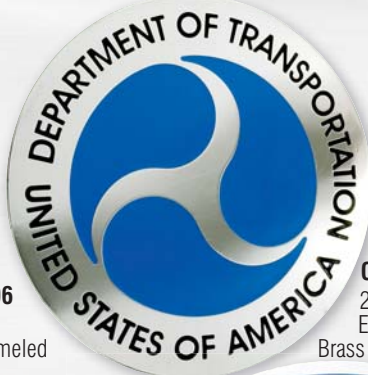
\$35.00 net.  
**Packaging:** In strips.  
**Normal production time:** 2 weeks.  
**Rush Orders:** 50.00% extra charge.  
**Rush order time:** 1 week.

The brass emblems & inserts below are for mounting on Plaques, Trophies, Medals, Key Rings, Name Badges, and Desk Accessories. The thickness of the brass is .020. We chemically etch the brass and fill in the recessed area with epoxy enamel. For fine line detail, which is usually required with lettering, we print on top of the enamel. The brilliant vibrant enameled colors applied to the jeweler's brass make this process a favorite among our customers. There is no richer look than an enameled etched insert applied to an award. The other process shown is our 4-Color Process printing on brass. This look is like having a photo image deposited on metal with no limit to number of colors.

## PHOTO ETCHED EPOXY ENAMELED BRASS INSERT DISCS & 4-COLOR PROCESS METAL INSERT DISCS



**C 90396**  
2"  
Etched Enameled Brass



**C 90397**  
2" Etched Enameled Brass Nickel Plated



**C 90398**  
2"  
Etched Enameled Brass.  
Printed one color



**C 90399**  
2"  
Etched Enameled Brass.  
Printed two colors



**C 90400**  
2 3/4"  
Etched Enameled Brass.  
Nickel Plated



**C 90401**  
2"  
4 color process on Brass



**C 90402**  
2" Etched Enameled Brass.  
Printed two colors



**C 90403**  
2" Etched Enameled Brass.  
Printed two colors



**C 90404**  
1 1/8"  
Etched Enameled Brass.



**C 90405**  
2" 4 color process on Brass.

### Photo Etched, Epoxy Enameled Brass Insert Discs

Size	Tool & Prep. Charge		50	100	200	350	500	1000	Sandblasted in Gold or Silver	Two-tone plating in Gold or Silver
	Round	Irregular								
7/8"	50.00 (V)	70.00 (V)	N/A	3.75	3.00	2.55	2.25	1.95	0.36	0.21
1"	50.00 (V)	70.00 (V)	N/A	4.05	3.60	3.00	2.55	2.25	0.36	0.21
1 1/4"	50.00 (V)	70.00 (V)	N/A	5.25	4.20	3.60	3.30	3.00	0.54	0.36
1 1/2"	50.00 (V)	70.00 (V)	10.50	6.90	5.40	4.80	3.90	3.60	0.72	0.54
2"	80.00 (V)	95.00 (V)	12.75	9.00	7.05	5.85	5.10	4.50	1.50	0.75
2 1/2"	80.00 (V)	95.00 (V)	15.00	11.25	9.00	7.95	6.75	5.85	1.80	0.90
3"	90.00 (V)	105.00 (V)	17.25	13.50	11.25	10.05	8.70	8.10	2.70	1.50
4"	100.00 (V)	140.00 (V)	24.75	21.00	18.00	16.50	15.00	13.20	5.25	3.30
5"	135.00 (V)	180.00 (V)	30.00	25.50	23.25	21.00	19.50	17.25	8.40	4.80
6"	180.00 (V)	230.00 (V)	43.50	37.50	36.00	32.25	30.00	27.75	15.00	9.60

(8M)

### 4-Color Process Metal Insert Discs

Size	Prep. Charge	250	500	1000	2500	5000
1"	160.00 (V)	N/A	3.75	3.00	2.10	1.44
1 1/2"	160.00 (V)	N/A	4.35	3.45	2.40	1.95
2"	160.00 (V)	8.25	5.25	4.20	3.15	2.55
3"	160.00 (V)	9.75	6.60	5.25	4.20	3.60
4"	160.00 (V)	12.45	8.25	6.75	5.70	5.10
5"	160.00 (V)	15.45	10.50	8.70	7.50	6.75

(5M)

**Colors:** Above prices include 5 enameled colors.  
**Additional Colors:** Add \$ .24 (V) for each additional color.  
**Printed Colors:** Add \$.36 (V) per color for colors on top of enamel.  
**Set up charge:** A one time plate charge of \$30.00 net per printed color.

**Adhesive Back:** Included in above pricing.  
**Thickness:** .020 standard thickness.  
**Pre-production Sample Charge:** \$30.00 net.  
**Normal production time:** 5 weeks.  
**Rush Orders:** 20.00% extra charge.  
**Rush order time:** 4 weeks.

**Colors:** There is no limit on the number of colors.  
**Art Charge:** Add \$ 50.00 net if without camera ready art, actual photo or negative.  
**Pre-production Sample Charge:** \$75.00 net.  
**Normal production time:** 5 weeks.  
**Rush Orders:** 20.00% extra charge.  
**Rush order time:** 4 weeks.

**STOCK AWARDS with  
CUSTOM ETCHED EPOXY  
ENAMELED BRASS INSERTS**

We are showing a few of our stock items from our complete line of awards, which are frequently used with our Custom Etched & 4-Color Process metal inserts. This is only a small selection of what is available from our large retail awards catalog. Each item has been priced with the custom insert. There is no minimum quantity on any product shown. However, there are minimum quantities on the custom inserts. Please refer to page 25 for pricing, quantity breaks, & prep. charges. We suggest you buy the quantity you will need for future orders as well as your current needs.



**RP218 M120G**  
2 5/8", 30" Ribbon,  
2" insert \$13.35 Bulk  
\$15.90 Boxed



**RP220 M132G**  
2 3/4", 30" Ribbon, 2"  
insert \$16.20 Bulk  
\$18.75 Boxed



**RY220 M102G**  
2 1/8", 30" Ribbon, 2"  
insert \$10.80 Bulk  
\$13.35 Boxed



**PS1682** Genuine Walnut  
8" x 10", 2" insert \$60.60



**TR5313**  
17" Tall  
13" Resin Eagle  
Wood Base  
2" insert  
\$106.25



**PS4606**  
Walnut Finish  
8" x 10" Screened Plate  
2" insert  
\$42.60

All Illustrations are Reduced



**TR5561**  
6 1/2" Black Granite  
Resin Stone,  
2" insert  
\$30.00



**TR5562**  
6 1/2" Beige Granite  
Resin Stone,  
2" insert  
\$30.00



**TR5559**  
Black Granite Resin  
Stone, 2" insert  
\$27.60



**GF5641**  
5" Beige Granite  
Resin Stone,  
2" insert  
\$17.85



**TR5643**  
Resin Stone,  
Hand painted  
2" insert  
\$26.85



**GF-4180**  
Coaster 3 1/2",  
2" insert  
\$18.90

The assortment of Wall plaques on this page demonstrates the variety of processes available to produce elegant and rich awards for any award program. They include cast & die-struck emblems, laser engraved plates and wood, silk screened plates, and electronically engraved plates. Your options with wood include genuine walnut, walnut finish, alder, birch, and high gloss piano finished rosewood, black and walnut. These plaques will be quoted after receiving your requirements. We have given you the minimum quantity required under each image.

**CUSTOM PLAQUES**  
**DIE-STRUCK & CAST EMBLEMS, LASER ENGRAVED**  
**PLATES & WOOD, SILKSCREENED PLATES,**  
**ELECTRONICALLY ENGRAVED PLATES**



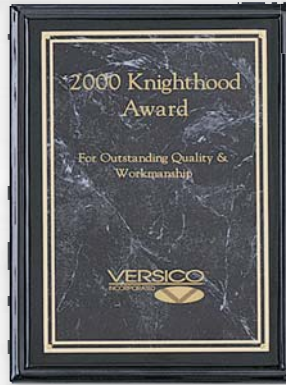
**C 90406**

8 1/4" x 10 1/4" Genuine Walnut  
 5 1/2" x 4" Government Casting  
 Minimum Quantity 25 pieces



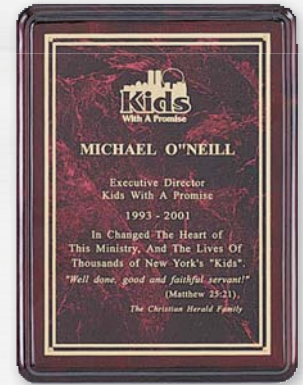
**C 90407**

8" x 10" Genuine Walnut  
 4 1/2" Casting  
 Minimum Quantity 25 pieces



**C 90408**

9" x 12" High Gloss Black Piano Finish  
 Plaque Laser Engraved Plate  
 Minimum quantity 1



**C 90409**

9" x 12" High Gloss  
 Rosewood Piano Finish Plaque  
 Laser Engraved Plate  
 Minimum quantity 1



**C 90410**

8" x 10" Simulated Walnut Plaque  
 Silk Screened Brass  
 Plate with Engraving  
 Minimum Quantity 25



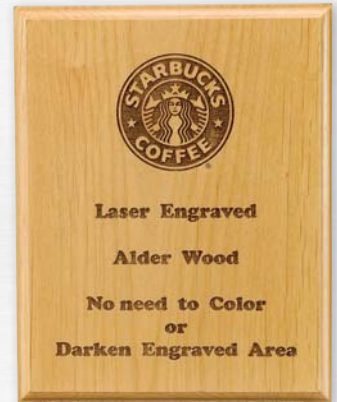
**C 90411**

8" x 10" Genuine Walnut Plaque  
 Silk Screened Black  
 Plate with Engraving  
 Minimum Quantity 25



**C 90412**

8 1/4" x 10 1/4" Genuine Walnut  
 Electronically Engraved Plate  
 Minimum Quantity 1



**C 90413**

8" x 10" Alder Wood  
 Laser Engraved  
 Minimum Quantity 1



**Birchwood Walnut Sides**  
**C 90414**

9 1/2" x 12" Birchwood and  
 Walnut Laser Engraved  
 Minimum Quantity 1



**C 90415**

9" x 12" Simulated Walnut  
 Die Struck Emblem  
 Double Plate Printed



**C 90416**

9" x 12" Simulated Walnut Die  
 Struck Emblem  
 Double Plate Printed



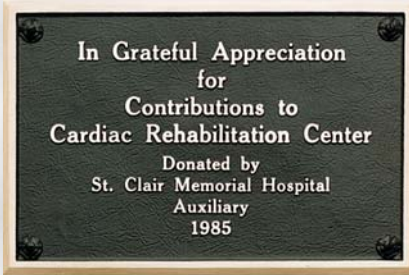
**C 90417**

9" x 12" Simulated Walnut Die  
 Struck Emblem  
 Double Plate Printed

**The minimum quantity is 50 pieces and you may assort the colors**

# CAST BRONZE TABLETS and PLAQUES, ETCHED PLAQUES in BRONZE FINISH

Please use the pricing as a guideline only. It is best that each tablet or plaque be formerly quoted in writing. Many of the bronze tablets we make have additional charges due to 3-Dimensional sculpturing. After you send us your drawings or photo's with a basic layout we can give you a formal quote based on the current price of bronze. We will give you the quote within 24 hours.



12" x 8"



30" x 30"



12" x 8"



9" x 4"



18" or 24"



18"



3" x 7"



30" x 18"

Bronze tablets are cast in sand. They can be used indoors or outdoors. Normal delivery is 5-6 weeks. Shorter delivery is possible on an overtime basis. Tablets can also be cast in Aluminum. Aluminum castings are approx. 23% cheaper than Bronze. Edges can be straight or beveled, also single line or double line border. Finishes: Raised Areas Satin Finished. High Polish requires extra pricing. Background, recessed areas, one standard color or stain. The prices in the pricelist below include a Metal surcharge of 26% for Bronze, 16% for Aluminum. Cast Bronze is 90% Copper. Significant changes to the cost of Copper may result in an increase or decrease of this surcharge. Use this pricelist as a guide line, and check with us on the price. The number of letters in the pricelist gives you the ideal number of letters per size. We do not charge for additional letters, but too many additional letters may require a larger size plaque. All plaques are furnished with mounting hardware, except for rosettes which range depending on the size of the plaque from \$13.50 to \$27.00 ea. Specify what hardware is required. Type A Blind Mount, type B Solid Wall, type C Hollow Wall, type D Wood Wall.

Many Military, Fire Department, Civic and Religious Emblems are available and can be incorporated in the larger plaques at no extra cost. Portraits sculpted in high relief, flat relief or Etched Halftones can be incorporated in cast plaques at additional cost. Ask us and we will quote you. Some stock plaques like the Vietnam Veterans plaque are special priced. They are priced under the illustration.



16" x 20"

Below we give you a listing of the most popular sizes and their pricing, any size can be made. Prices are for one plaque. Phone for pricing of multiple duplicate plaques.

Size	Characters included	Price	Size	Characters included	Price
2" x 10"	20	\$357.00	10" x 16"	160	\$1485.00
3" x 10"	30	\$450.00	12" x 12"	144	\$1371.00
3" x 12"	36	\$495.00	12" x 16"	192	\$1596.00
4" x 6"	24	\$369.00	12" x 18"	216	\$1797.00
4" x 8"	32	\$468.00	14" x 10"	140	\$1335.00
4" x 12"	48	\$609.00	15" x 10"	150	\$1395.00
6" x 8"	48	\$609.00	15" x 18"	270	\$2232.00
6" x 12"	72	\$831.00	16" x 20"	320	\$2640.00
6" x 18"	108	\$1107.00	18" x 18"	324	\$2682.00
6" x 24"	144	\$1470.00	18" x 24"	432	\$3024.00
9" x 9"	81	\$918.00	20" x 24"	480	\$3963.00
8" x 10"	80	\$918.00	24" x 30"	720	\$5796.00
10" x 12"	120	\$1185.00			

## Etched Plaques and Plates



Halftone Etched Portrait  
3 3/4" x 5 3/4"  
There is a halftone art charge of \$325.00 added to the price of the casting.



MC-9 4" x 6" Sept. 11, 2001 \$216.00

Etched plates are priced by the square inch. This permits a much larger number of letters, detailed designs, buildings, action scenes from photographs and halftone portraits from good contrast photographs. The plates are made of Zinc, Brass, Copper, Bronze, Aluminum or Stainless Steel. We quote below with **Zinc** as this is the most economical. We will quote the other materials on request. Etched plates can be made of .064" or .125" thick metal. Either thickness is satisfactory. For outdoors we recommend .125". Finish can be Bronze, Brass or Silver, also 2 Color Painted. Copy is raised.

### Prices are per Square Inch.

Type setting on Zinc castings is \$1.35 per word. There is no charge if art is provided in digital format or black and white camera ready art.

	.064" Metal Bronze, Brass, 2 Color Painted	.125" Metal Bronze, Brass, 2 Color Painted
Square Inches		
Minimum Order	\$510.00	\$570.00
1 - 50 sq. inches	\$12.60	\$14.10
51 - 143 sq. in.	\$5.25	\$6.45
144 - 315 sq. in.	\$4.95	\$6.30
316 - 479 sq. in.	\$4.80	\$6.00
480 - 950 sq. in.	\$4.62	\$5.85

Some of the figures shown are heavily Electroplated in brass, silver or copper. Others are Hand Painted. Different highlights can be achieved by polishing or buffing. Our sculptors are able to reproduce life like reproductions. We will work with you to produce pre-production samples for your approval. Each customer's request must be individually quoted. As a general rule our minimum quantity is 250 pieces. Production time is 10-12 weeks, depending on the quantity and intricacy of the product and the method of shipping.

# CUSTOM MADE HIGHLY SCULPTURED RESIN FIGURES



**C 90418**  
9" Eagle on base  
Electroplated in Silver



**C 90419**  
11 1/2" Sheriff with Boy  
Electroplated in Brass



**C 90420**  
15" Ultimate Warrior  
Hand Painted Resin



**C 90421**  
9" Horse  
Electroplated in Silver



**TS1023**  
6" Bulldog



**MT2015**  
6 3/4" Spartan or Trojan

Mascot figures above are stock items. We can custom paint your colors. Minimum quantity 150 pieces. Allow 9 weeks for delivery. Please refer to pages 94-96 of retail catalog showing 34 mascots.



**C 90425**  
18" Swat Figure  
Hand printed Resin



**C 90422**  
9" Benjamin Franklin  
Hand painted



**C 90423**  
5 3/4" x 9 1/2" Goose  
Electroplated in Brass, Antique finish



**C 90424**  
2" x 6" Hand painted



**C 90426**  
Military Boot 6" Hand printed

# CUSTOM EMBROIDERED PATCHES

Embroidered patches have proven to be an excellent way to promote teams, corporations, special events, and associations. In addition the military and government agencies make exclusive use of embroidered patches for servicemen and women, as well as employees. The durable and colorful nature of these patches makes them a suitable choice for any garment. Our factory has never had a patch rejected for quality or not meeting specifications. We have quoted the patches with 3 different areas of embroidery, and have given you all the additional options available, such as a Heat Sealed Back, Metallic Threads, Felt Back, Velcro Back, & Adhesive back.

Illustrations are Reduced



**C 90427**  
5"  
75% Embroidered



**C 90428**  
4"  
50% Embroidered



**C 90429**  
3"  
50% Embroidered



**C 90430**  
3"  
90% Embroidered



**C 90431**  
2 1/2"  
60% Embroidered



**C 90432**  
3"  
50% Embroidered with Metallic Thread



**C 90433**  
4"  
90% Embroidered

## Custom Embroidered Patches

Size	Area Embroidered	100	200	300	500	1000	2000	3000	5000	Heat Seal Back	Metallic Thread	Felt Back	Velcro Back	Adhesive Back
1 1/2"	50%	N/A	2.40	1.95	1.35	1.05	0.90	0.75	0.66	\$0.18	10-30%	\$0.24	\$0.96	\$0.18
1 1/2"	75%	N/A	2.70	2.25	1.50	1.20	1.05	0.90	0.75	\$0.18	10-30%	\$0.24	\$0.96	\$0.18
1 1/2"	100%	N/A	3.00	2.40	1.65	1.35	1.20	1.05	0.90	\$0.18	10-30%	\$0.24	\$0.96	\$0.18
2"	50%	4.50	3.00	2.10	1.50	1.20	1.05	0.90	0.72	\$0.18	10-30%	\$0.24	\$0.96	\$0.24
2"	75%	5.10	3.30	2.25	1.65	1.35	1.20	1.05	0.90	\$0.18	10-30%	\$0.24	\$0.96	\$0.24
2"	100%	5.40	3.60	2.55	1.95	1.65	1.35	1.20	1.02	\$0.18	10-30%	\$0.24	\$0.96	\$0.24
2 1/2"	50%	5.10	3.30	2.40	1.80	1.50	1.29	1.14	0.96	\$0.24	10-30%	\$0.24	\$1.08	\$0.30
2 1/2"	75%	5.40	3.75	3.00	2.10	1.65	1.44	1.29	1.05	\$0.24	10-30%	\$0.24	\$1.08	\$0.30
2 1/2"	100%	6.00	4.20	3.30	2.40	2.10	1.65	1.44	1.20	\$0.24	10-30%	\$0.24	\$1.08	\$0.30
3"	50%	6.00	3.90	3.30	2.40	1.95	1.65	1.50	1.20	\$0.30	10-30%	\$0.24	\$1.20	\$0.36
3"	75%	6.75	4.20	3.60	2.70	2.25	1.86	1.65	1.35	\$0.30	10-30%	\$0.24	\$1.20	\$0.36
3"	100%	7.50	4.50	3.90	3.15	2.40	2.10	1.95	1.56	\$0.30	10-30%	\$0.24	\$1.20	\$0.36
3 1/2"	50%	6.75	4.35	3.75	2.85	2.25	1.95	1.65	1.41	\$0.36	10-30%	\$0.24	\$1.20	\$0.48
3 1/2"	75%	7.80	4.50	3.90	3.30	2.55	2.10	1.80	1.65	\$0.36	10-30%	\$0.24	\$1.20	\$0.48
3 1/2"	100%	9.00	5.25	4.50	3.60	2.70	2.40	2.10	1.95	\$0.36	10-30%	\$0.24	\$1.20	\$0.48
4"	50%	7.80	5.10	4.05	3.30	2.70	2.25	1.95	1.80	\$0.42	10-30%	\$0.24	\$1.35	\$0.60
4"	75%	9.00	5.70	4.80	3.75	3.15	2.55	2.25	1.95	\$0.42	10-30%	\$0.24	\$1.35	\$0.60
4"	100%	11.10	6.60	5.25	4.50	3.75	3.00	2.70	2.40	\$0.42	10-30%	\$0.24	\$1.35	\$0.60
4 1/2"	50%	8.25	5.70	4.50	3.60	3.00	2.55	2.25	2.10	\$0.54	10-30%	\$0.24	\$1.50	\$0.75
4 1/2"	75%	9.90	6.45	5.40	4.35	3.75	3.15	2.55	2.25	\$0.54	10-30%	\$0.24	\$1.50	\$0.75
4 1/2"	100%	12.00	7.05	6.00	5.10	4.35	3.60	3.15	2.70	\$0.54	10-30%	\$0.24	\$1.50	\$0.75
5"	50%	9.00	6.00	4.80	3.90	3.30	2.85	2.55	2.25	\$0.66	10-30%	\$0.24	\$1.80	\$1.08
5"	75%	10.80	6.90	5.70	4.65	4.05	3.45	3.00	2.55	\$0.66	10-30%	\$0.24	\$1.80	\$1.08
5"	100%	12.75	7.35	6.30	5.40	4.65	3.90	3.45	3.00	\$0.66	10-30%	\$0.24	\$1.80	\$1.08



**C 90434**  
4" x 3"  
100% Embroidered with Metallic Thread



**C 90435**  
3 1/2"  
100% Embroidered

**Colors:** Above pricing includes 9 colors.  
**Additional colors:** Add \$.36 (M) for each additional color.  
**Set up & Tape Fees:** Included in Above prices.  
**Pre-production Sample:** If required sample charge \$40.00 net.  
**Normal Production:** 3 weeks.  
**Rush Orders:** 15.00% extra charge.  
**Rush order time:** 2 weeks.

# ACCESSORIES for MEDALS, MEDALLIONS, KEY RINGS, COINS & PINS

Shown are some of the many accessories we offer to compliment our Custom products. Please inquire about additional options available. If we are assembling the custom product or boxing the item please add the price under each accessory plus the labor charge listed directly below.

Charge for boxing the item adds \$0.60 (M)  
 Charge for attaching ribbon to medal adds \$0.60 (M)  
 Charge for attaching key ring to medal adds \$0.60 (M) unless shown with key ring  
 Charge for attaching chain to medal adds \$0.60 (4M)



**X 3770 BK** Black Velour.  
**X 3770 RD** Red Velour.  
 Covered presentation box.  
 3 5/8" x 4 1/2" x 1 1/4"  
 \$4.95 (M)



**X 4099** 3" x 3"  
 Presentation case.  
 Holds 1 1/2" or 2" coin or medal.  
 \$2.55 (M)



2 5/8" x 2 5/8"  
 Velour covered hinged box.  
**X 1500 A** holds 1 1/2" coin.  
**X 1500 B** holds 1 3/4" coin.  
**X 1500 C** holds 2" coin.  
 \$4.50 (M)



**X 3120** 2 1/8" x 2 5/8"  
 Gray Velour covered hinged box  
 for pins or pendants,  
 \$4.20 (M)



**X 8967** 2 1/8" x 2 5/8"  
 Gold Velour covered hinged box  
 for pins or pendants,  
 \$4.20 (M)



**X 9010** 1 5/8"  
 Holds 1 1/2" coin.  
 \$1.35 (M)



**X 9009** 1 3/4"  
 Holds 1 5/8" coin.  
 \$1.50 (M)



**X 9008** 1 7/8"  
 Holds 1 3/4" coin.  
 \$1.50 (M)



**X 9007** 2 3/8"  
 Holds 2" coin.  
 \$1.80 (M)



**X 1075** 3 1/2" x 2 9/16" x 1/2"  
 For medals and ribbon drapes  
 (Pads inside box)  
 \$1.80 (M)



**X 1078** 3 1/2" x 4 5/8" x 1/2"  
 Box for large medals and presentation ribbons  
 (Pads inside box)  
 \$2.55 (M)



**X 9045**  
 Acrylic Medal Stand  
 \$2.40 (M)



**X 2632**  
 1 1/4" x 1 1/4" x 7/8"  
 Box with foam pad  
 Pad inside box  
 Pin box  
 \$1.11 (M)



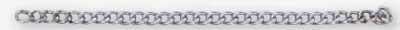
**X 8341**  
 Vinyl Pouch for coins  
 up to 1 3/4" dia.  
 \$0.30 (M)



**X 3656** G or S  
 Quality Clutch  
 Gold or Silver  
 \$1.02 (M)



**X 3778** G or S  
 Flat Head Quality  
 Clutch  
 Gold or Silver  
 \$1.20 (M)



**C85** 18" Silver Neckchain.  
 \$.84 (M)



**C86** 18" Gold Neckchain.  
 \$1.35 (M)



**C96** 24" Silver Neckchain.  
 \$.99 (M)



**C97** 24" Gold Neckchain.  
 \$1.38 (M)



**X 9046**  
 3" Wood Stand  
 To Hold Coins & Medals  
 \$3.30 (M)

33" Neck Ribbons  
 1 3/8" width **RX 1 10** \$1.05  
 7/8" width **RY 1 10** \$.84 (M)  
 See Retail Catalogs  
 for Colors Available,  
 Page 48.



Pin back Ribbon  
**RW1** \$.90 (M)  
 See Retail Catalogs  
 for Colors Available,  
 Page 48.



Split Keyring  
**X 2391 S** silver  
 \$.24 (M)



Split Keyring  
**X 3856 G** gold  
 \$.30 (M)



Split Keyring  
**X 2393 G** gold  
 \$.36 (M)



Split Keyring  
**X 2392 S** Silver  
 \$.36 (M)



Split Keyring  
**X 3938 G** Gold  
 \$.45 (M)





*"In the humblest work of the craftsmen, if art is there,  
there is a concern for beauty."  
~ Jacques Maritain*

